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Willden et al.

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(54) **IONIZER BAR**

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 146 days.

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(51) **Int. Cl.**
H01T 23/00 (2006.01)
H01J 49/10 (2006.01)

(52) **U.S. Cl.**
CPC ***H01T 23/00*** (2013.01); ***H01J 49/10*** (2013.01)

(58) **Field of Classification Search**
None
See application file for complete search history.

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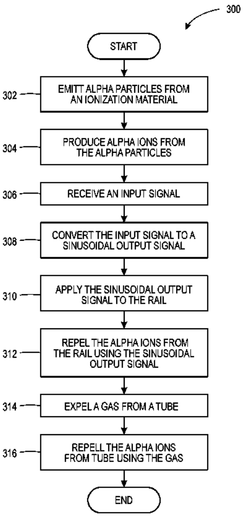
(57) **ABSTRACT**

An alpha ion emitter apparatus, including a circuit, a fluid duct including one or more apertures, and a rail electrically connected to the circuit and operatively arranged to hold an alpha ionization material that emits alpha particles, the alpha particles creating alpha ions, wherein the circuit is operatively arranged to apply an output signal to at least one of the fluid duct and the rail.

17 Claims, 20 Drawing Sheets



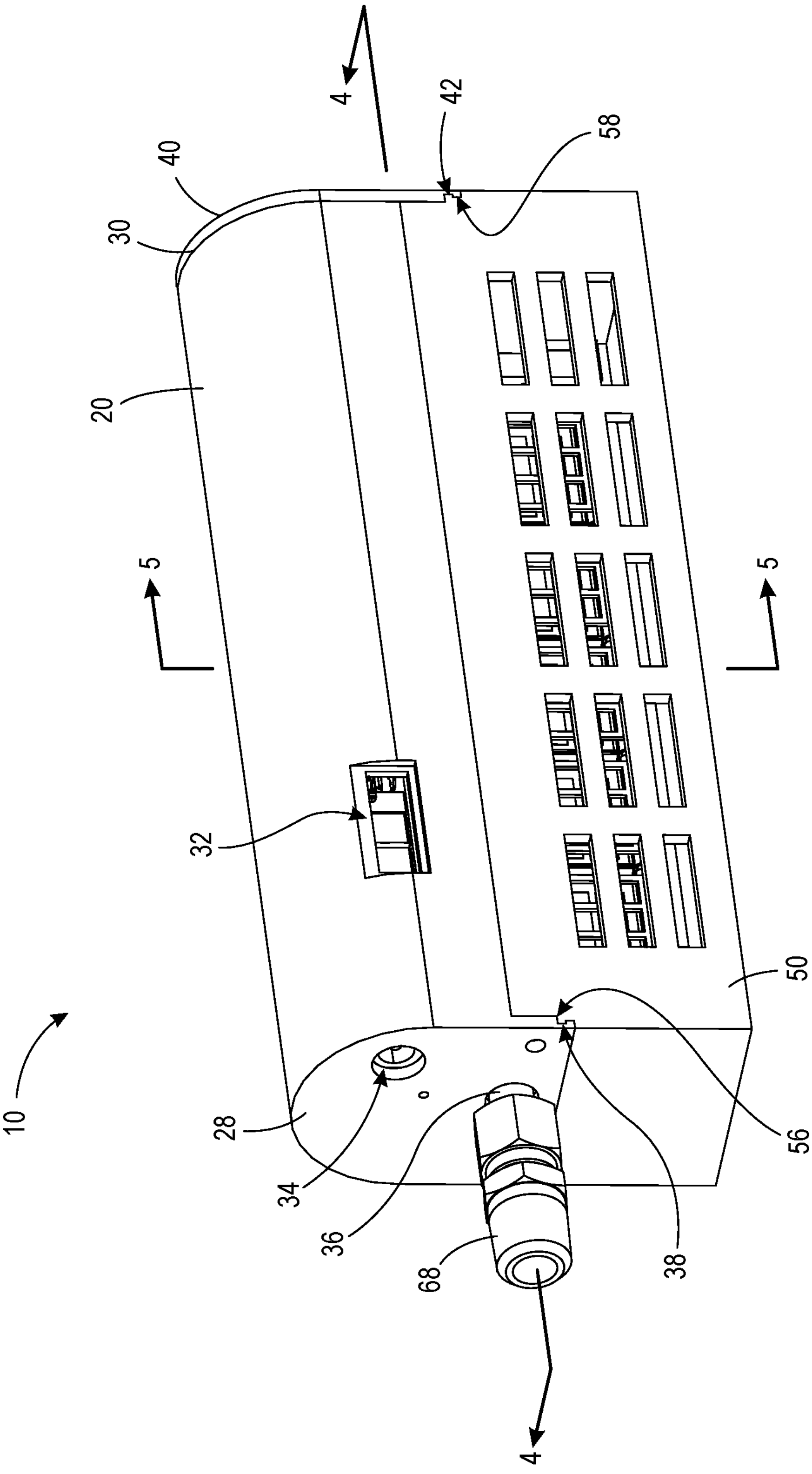


FIG. 1

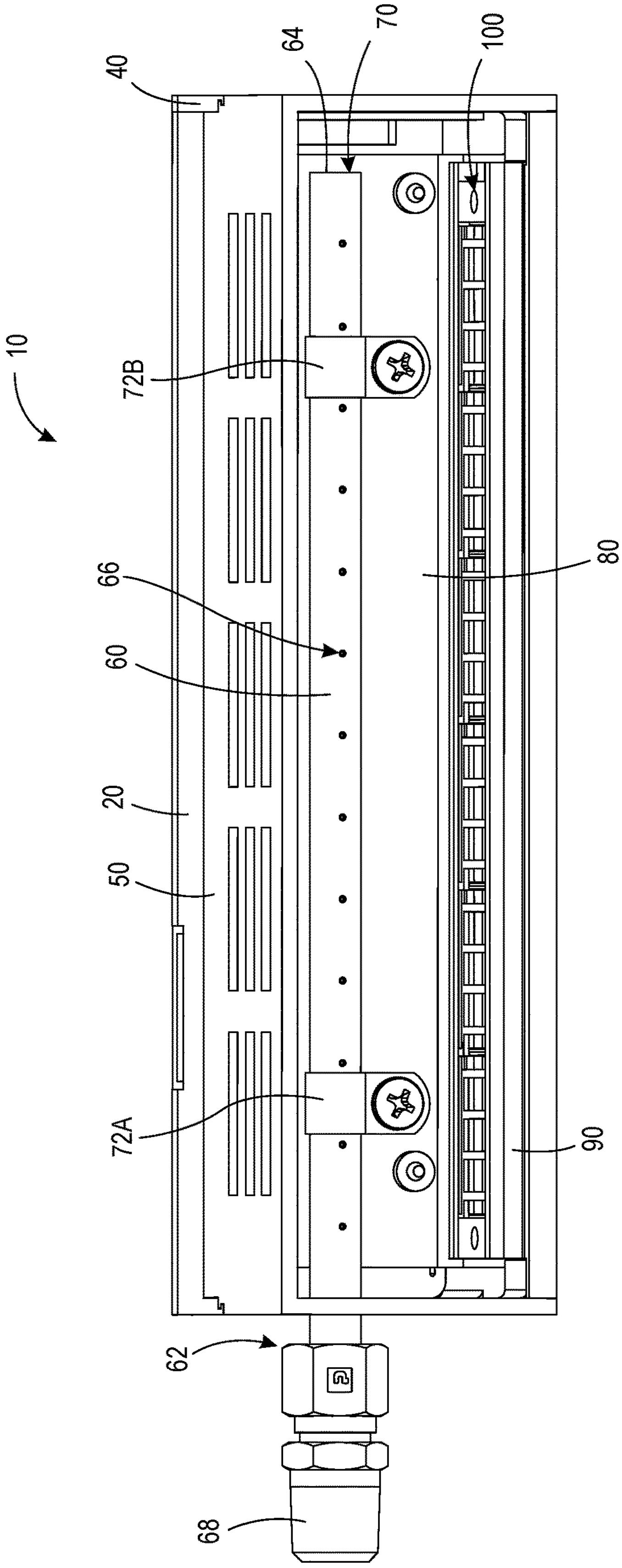


FIG. 2

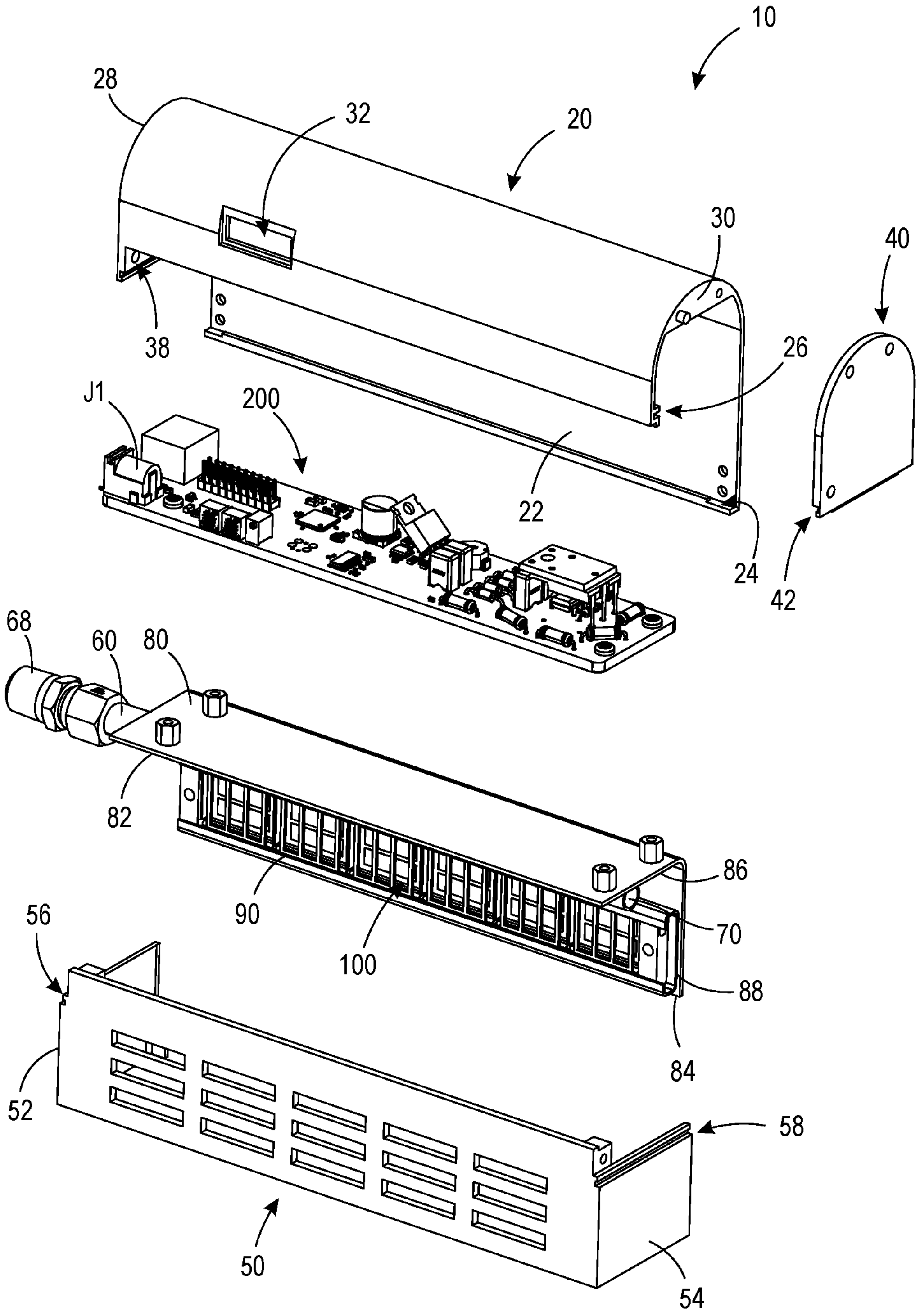

10
28
32
20
30
40
38
26
J1
200
22
24
42
68
60
80
82
86
90
70
100
56
88
84
52
58
50
54

FIG. 3

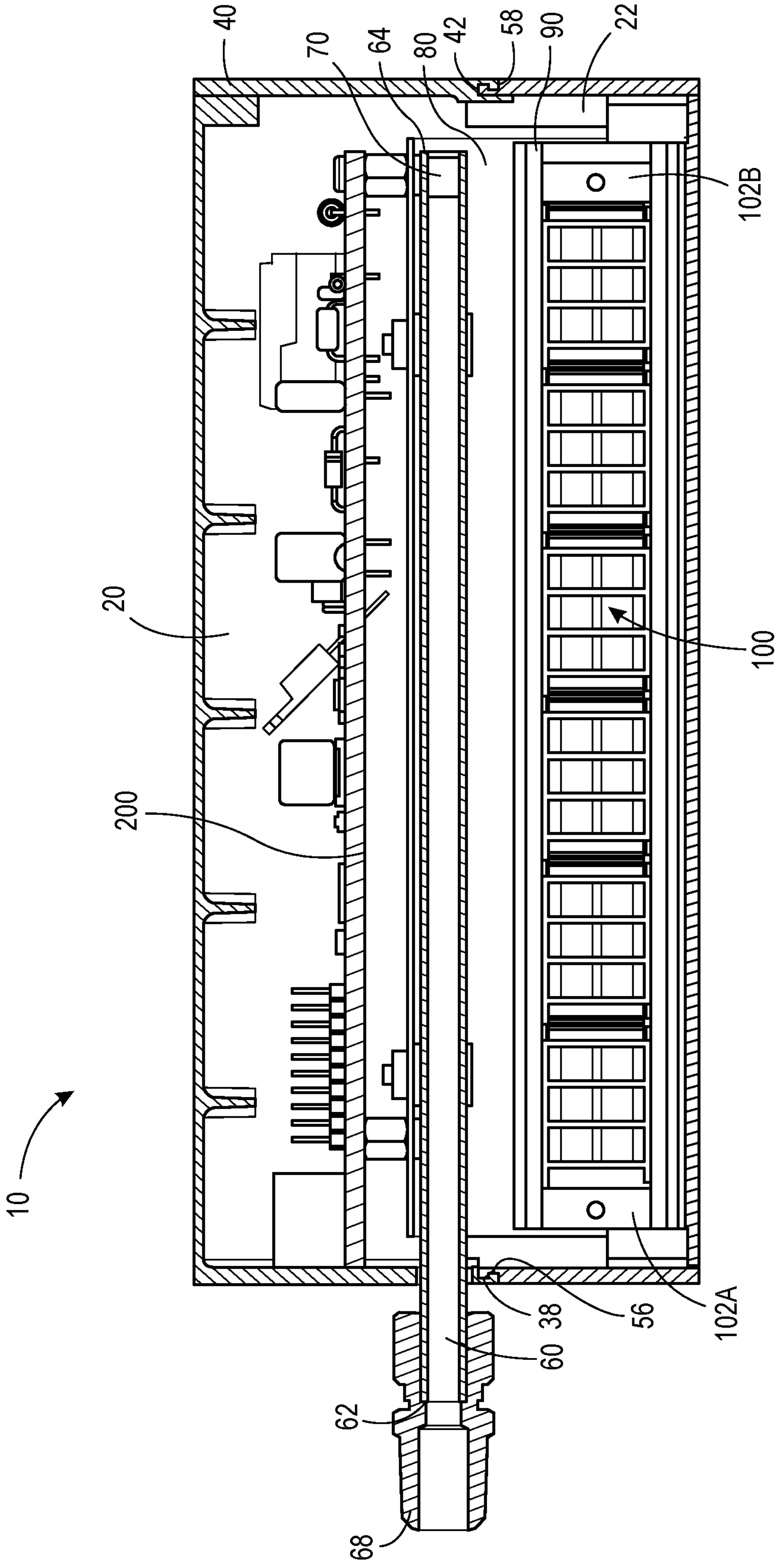


FIG. 4

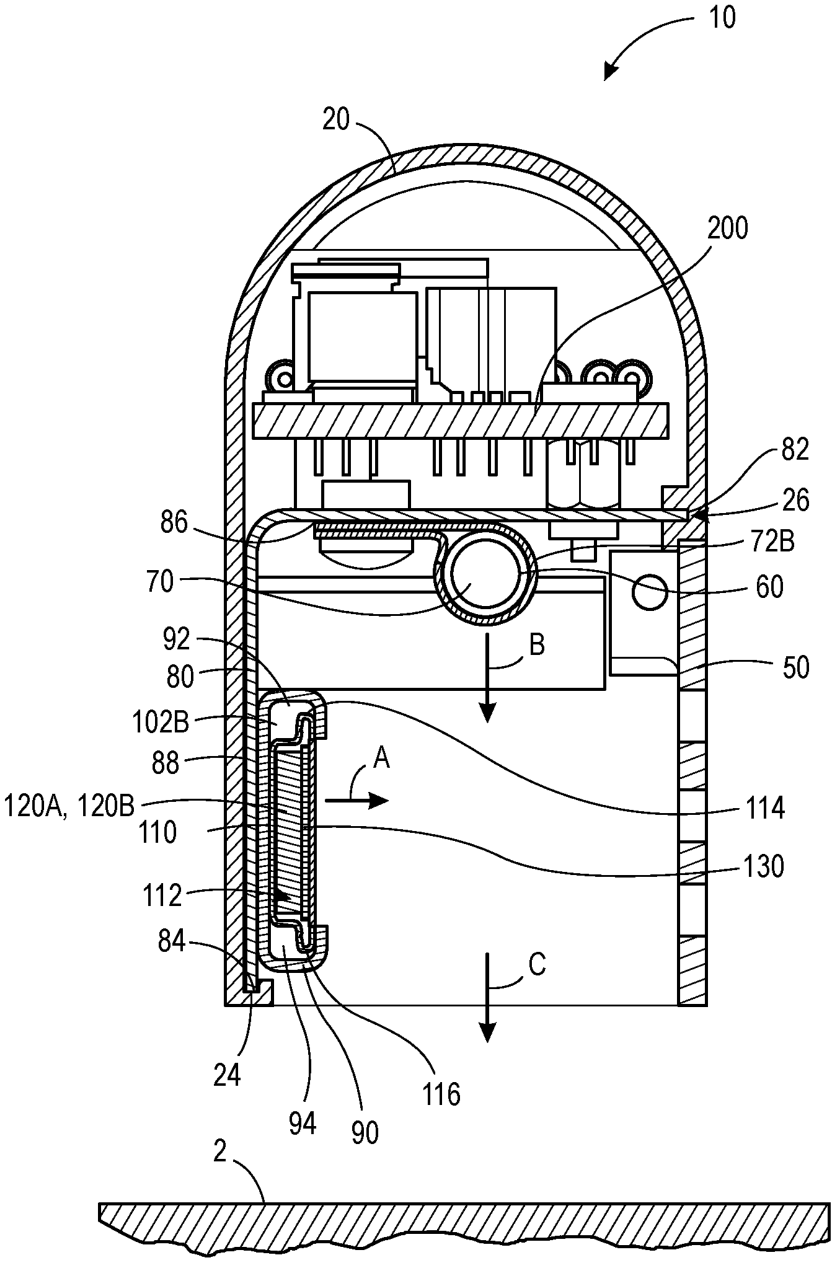

10
20
200
82
26
86
72B
70
60
92
80
B
50
102B
88
A
120A, 120B
114
110
130
112
84
C
24
94
90
116
2

FIG. 5

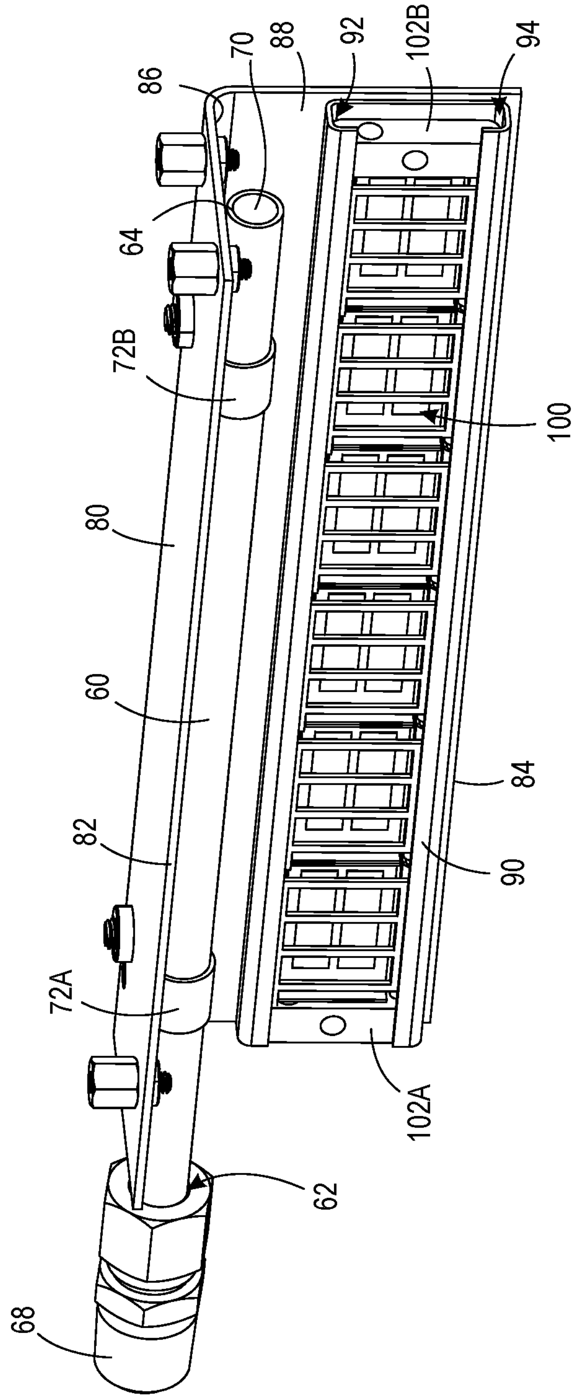


FIG. 6

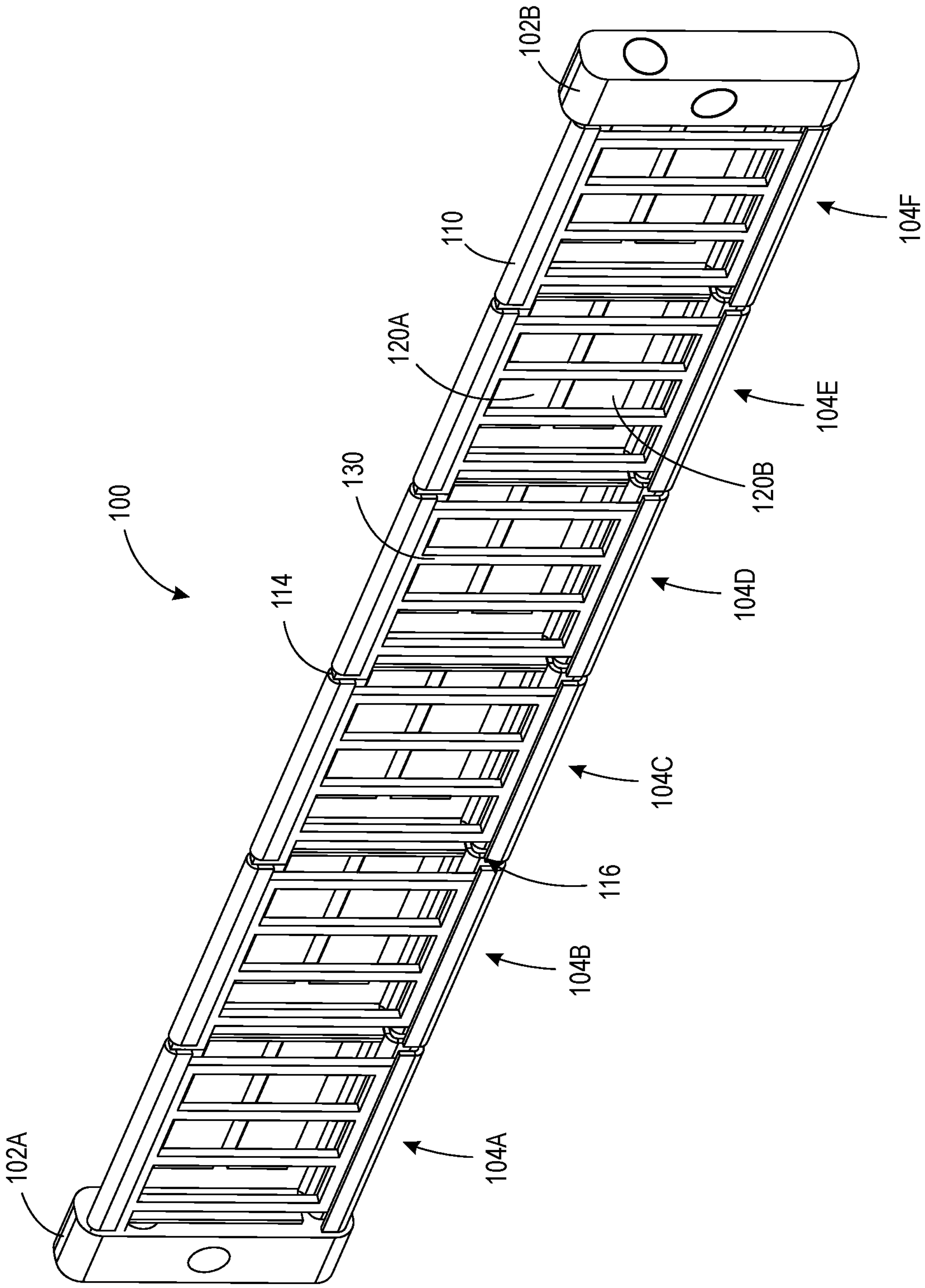

100
102B
110
120A
120B
130
114
116
104F
104E
104D
104C
104B
104A
102A

FIG. 7

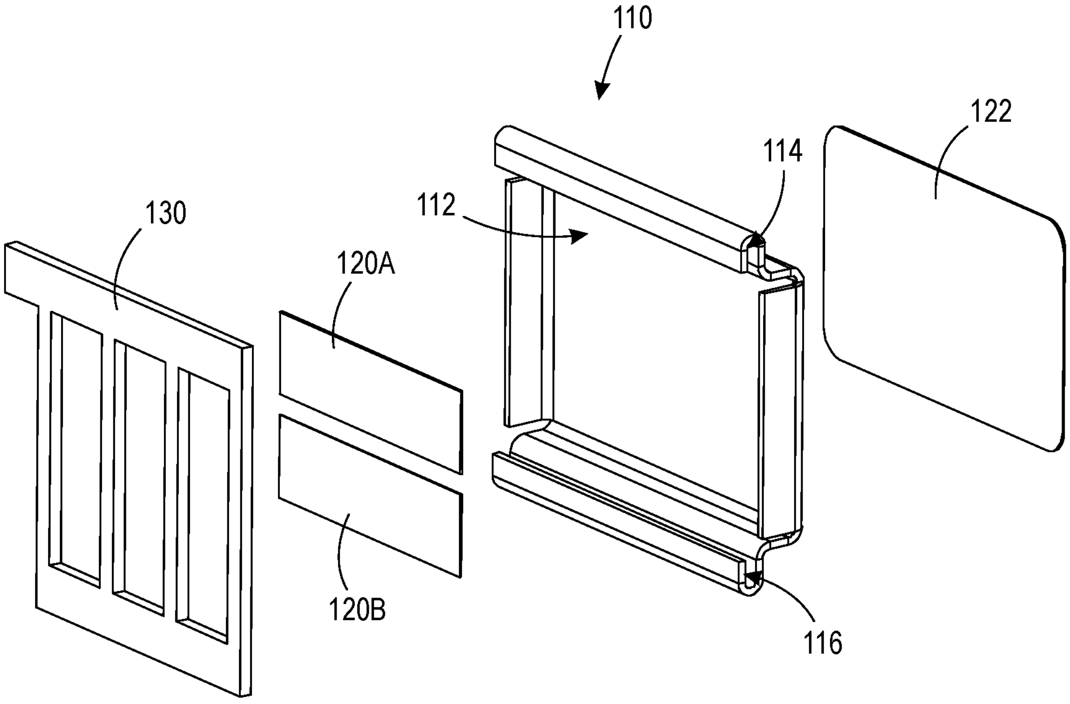


FIG. 8

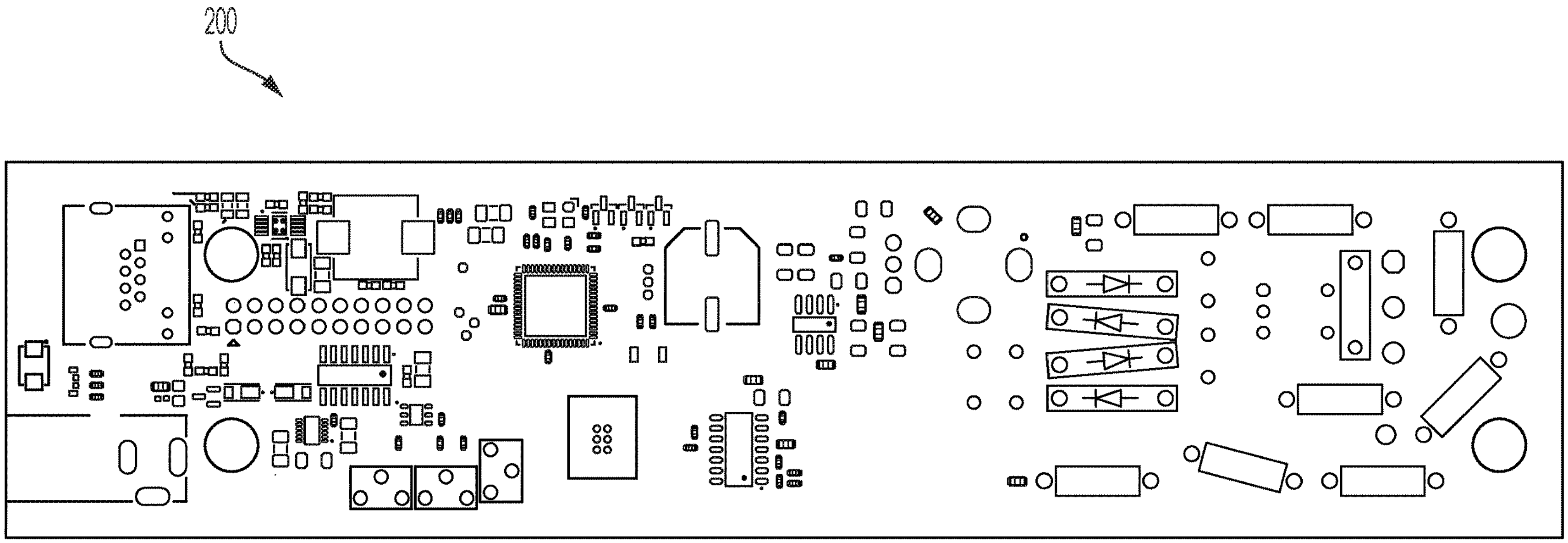


FIG. 9A

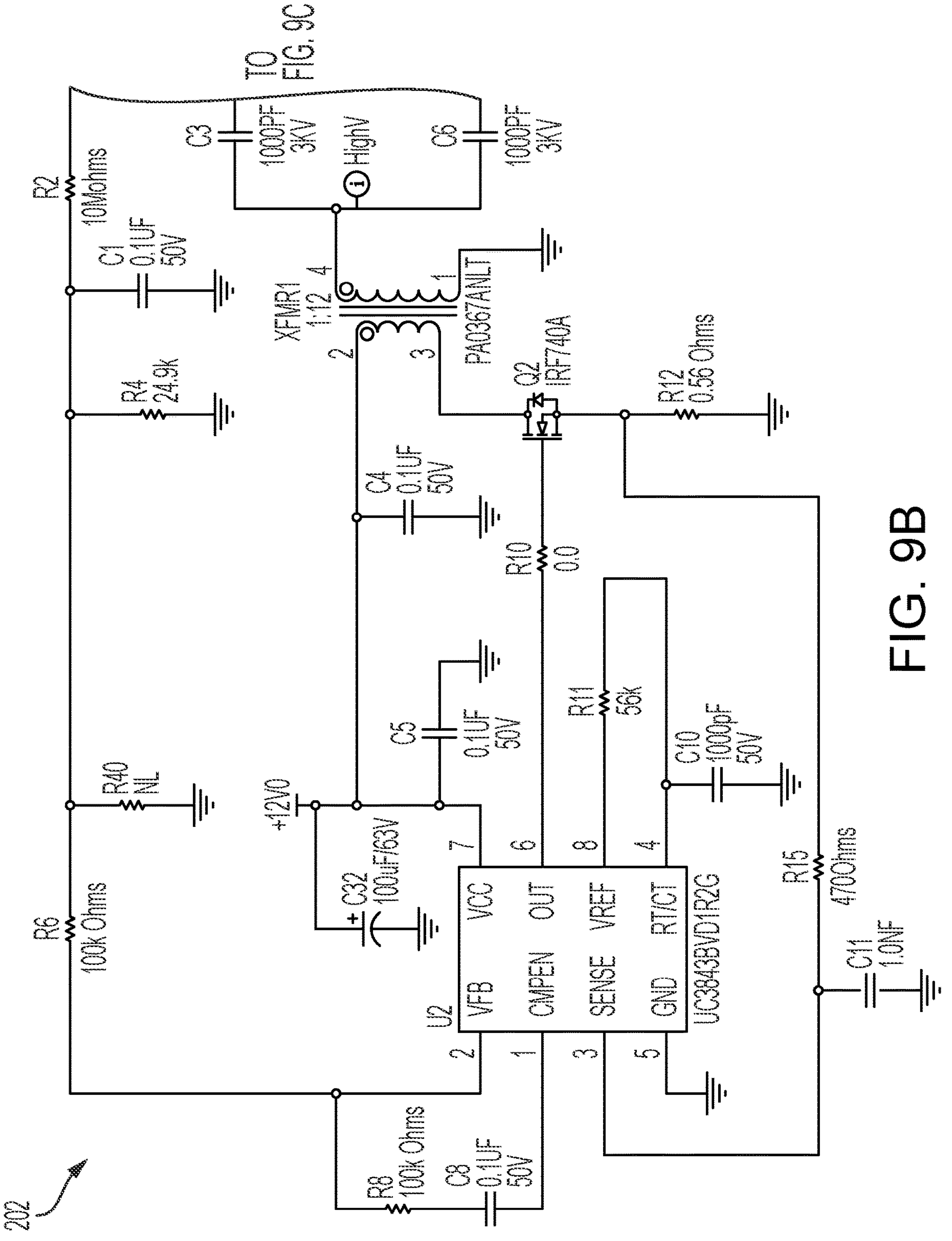

TO FIG. 9C
R2
10Mohms
C3
1000PF
3KV
1
HighV
C6
1000PF
3KV
C1
0.1UF
50V
XFMR1
1:12
PA0367ANLT
4
2
3
1
R4
24.9k
Q2
IRF740A
R12
0.56 Ohms
C4
0.1UF
50V
R10
0.0
R11
56k
C10
1000pF
50V
C5
0.1UF
50V
R40
NL
+12V0
C32
100uF/63V
R6
100k Ohms
U2
VFB
CMPEN
SENSE
GND
VCC
OUT
VREF
RT/CT
UC3843BVD1R2G
2
1
3
5
7
6
8
4
R15
470Ohms
C11
1.0NF
R8
100k Ohms
C8
0.1UF
50V
202

FIG. 9B

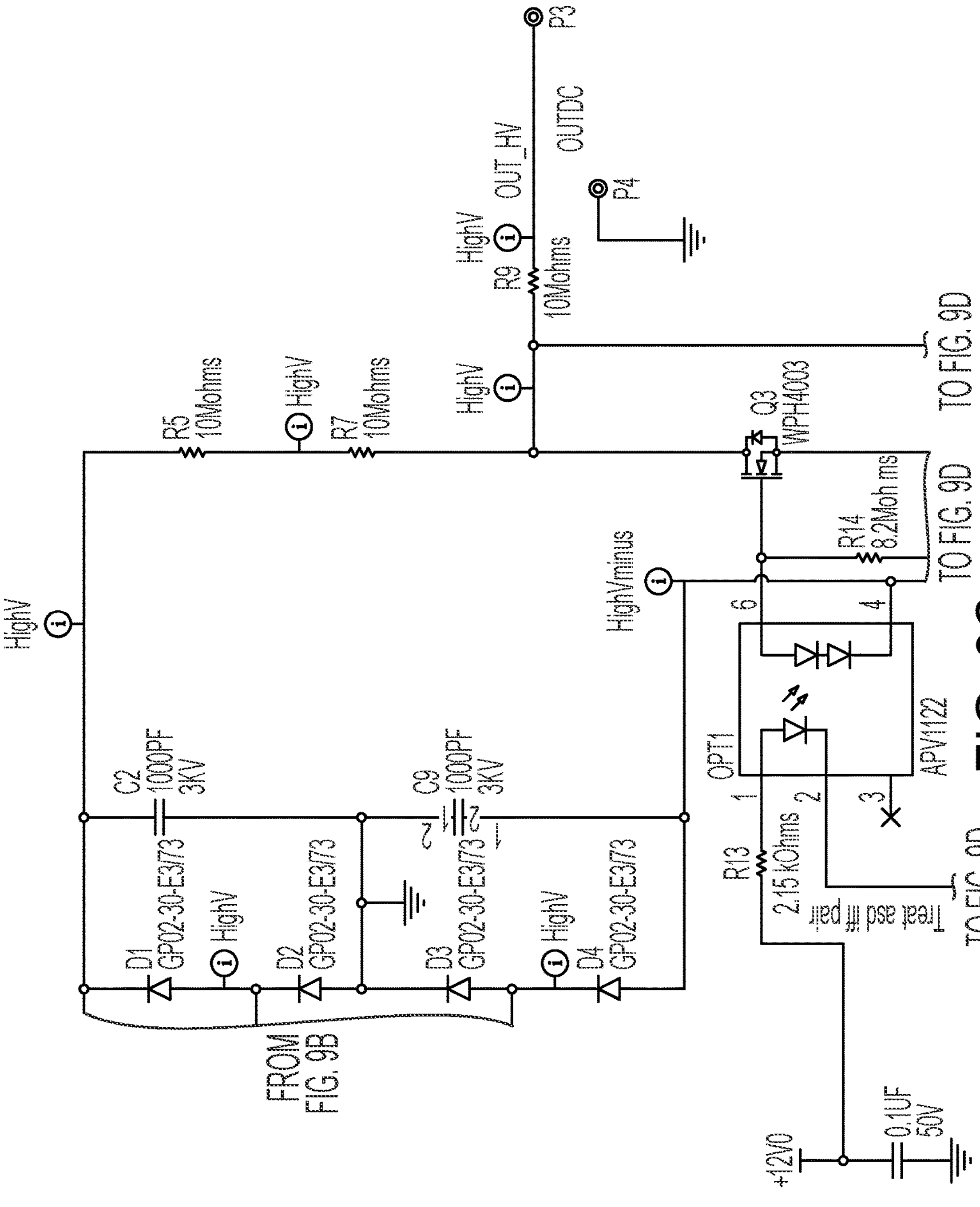

HighV
C2
1000PF
3KV
C9
1000PF
3KV
D1
GP02-30-E3/73
HighV
D2
GP02-30-E3/73
D3
GP02-30-E3/73
HighV
D4
GP02-30-E3/73
FROM
FIG. 9B
R5
10Mohms
HighV
R7
10Mohms
HighV
R9
10Mohms
HighV
OUT_HV
OUTDC
P3
P4
TO FIG. 9D
Q3
WPH4003
HighVminus
R14
8.2Moh ms
TO FIG. 9D
6
4
1
2
3
OPT1
APV1122
R13
2.15 kOhms
Treat asd iff pair
TO FIG. 9D
+12V0
0.1UF
50V

FIG. 9C

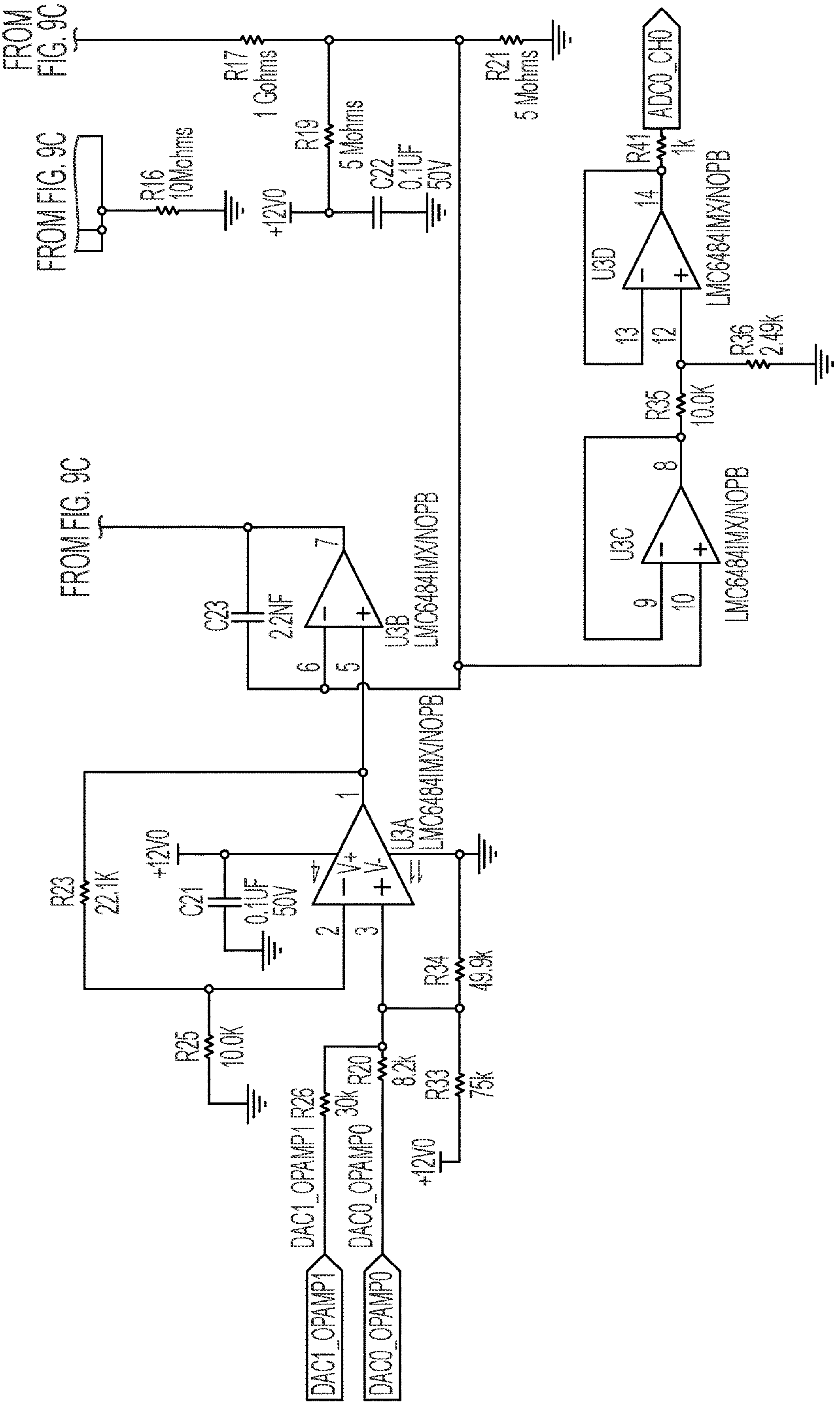

FROM FIG. 9C
R17
1 Gohms
R19
5 Mohms
C22
0.1UF
50V
+12V0
R21
5 Mohms
FROM FIG. 9C
R16
10Mohms
ADC0_CH0
R41
1k
14
U3D
13
12
LMC6484IMX/NOPB
R36
2.49k
R35
10.0K
8
U3C
9
10
LMC6484IMX/NOPB
FROM FIG. 9C
C23
2.2NF
7
6
5
U3B
LMC6484IMX/NOPB
1
U3A
LMC6484IMX/NOPB
V+
V-
+12V0
C21
0.1UF
50V
2
3
R23
22.1K
R34
49.9K
R25
10.0K
R26
30k
R20
8.2k
R33
75k
+12V0
DAC1_OPAMP1
DAC0_OPAMP0
DAC1_OPAMP1
DAC0_OPAMP0

FIG. 9D

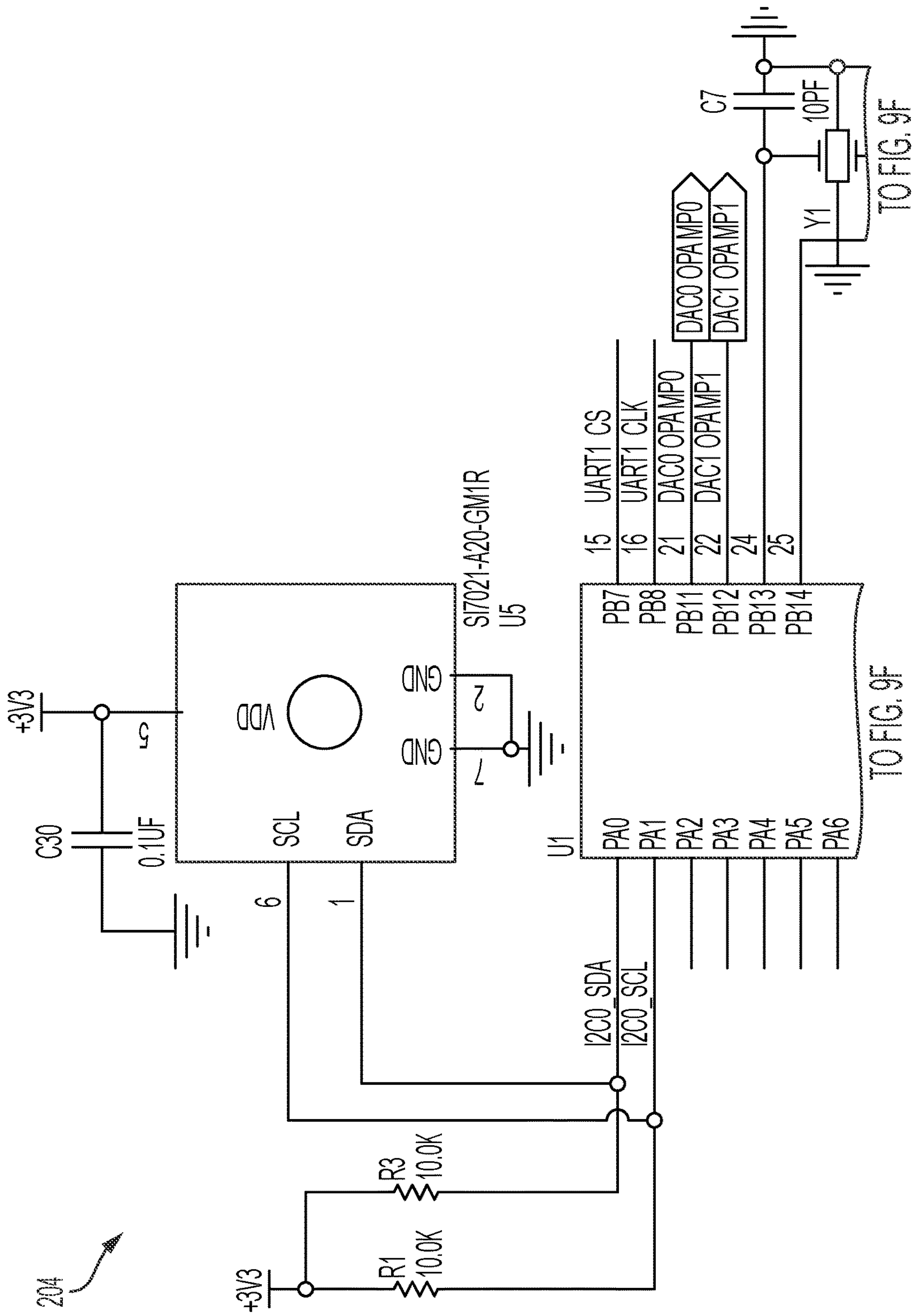

204
+3V3
R1
10.0K
R3
10.0K
+3V3
C30
0.1UF
5
VDD
SCL
SDA
6
1
GND
GND
2
7
SI7021-A20-GM1R
U5
I2C0_SDA
I2C0_SCL
U1
PA0
PA1
PA2
PA3
PA4
PA5
PA6
PB7
PB8
PB11
PB12
PB13
PB14
15
16
21
22
24
25
UART1 CS
UART1 CLK
DAC0 OPA MP0
DAC1 OPA MP1
DAC0 OPA MP0
DAC1 OPA MP1
C7
10PF
Y1
TO FIG. 9F
TO FIG. 9F

FIG. 9E

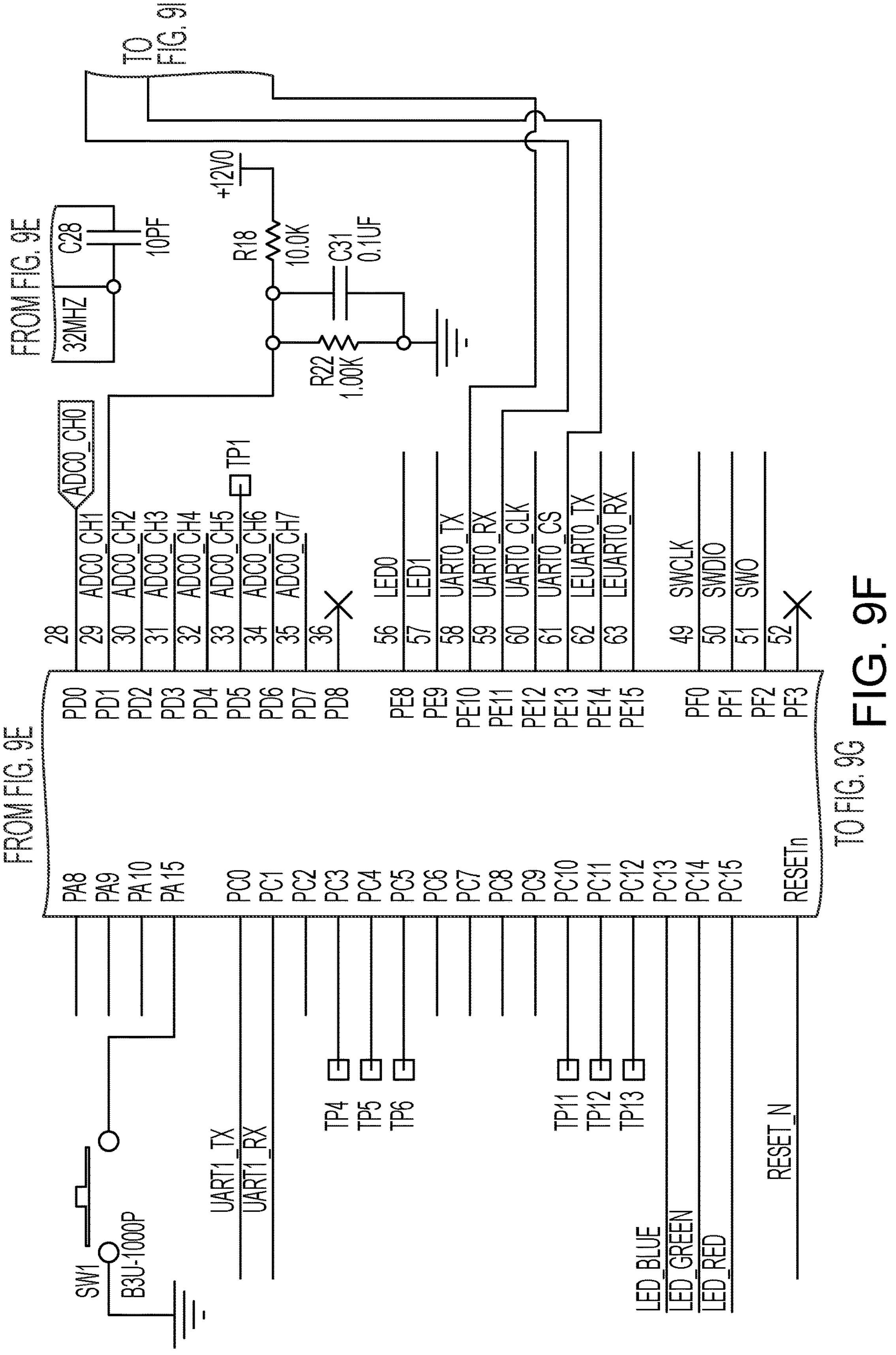

TO
FIG. 9I
FROM FIG. 9E
C28
10PF
32MHZ
+12V0
R18
10.0K
C31
0.1UF
R22
1.00K
ADC0_CH0
TP1
28
29 ADC0_CH1
30 ADC0_CH2
31 ADC0_CH3
32 ADC0_CH4
33 ADC0_CH5
34 ADC0_CH6
35 ADC0_CH7
36
56 LED0
57 LED1
58 UART0_TX
59 UART0_RX
60 UART0_CLK
61 UART0_CS
62 LEUART0_TX
63 LEUART0_RX
49 SWCLK
50 SWDIO
51 SWO
52
PD0
PD1
PD2
PD3
PD4
PD5
PD6
PD7
PD8
PE8
PE9
PE10
PE11
PE12
PE13
PE14
PE15
PF0
PF1
PF2
PF3
FROM FIG. 9E
TO FIG. 9G
PA8
PA9
PA10
PA15
PC0
PC1
PC2
PC3
PC4
PC5
PC6
PC7
PC8
PC9
PC10
PC11
PC12
PC13
PC14
PC15
RESETn
SW1
B3U-1000P
UART1_TX
UART1_RX
TP4
TP5
TP6
TP11
TP12
TP13
RESET_N
LED_BLUE
LED_GREEN
LED_RED

FIG. 9F

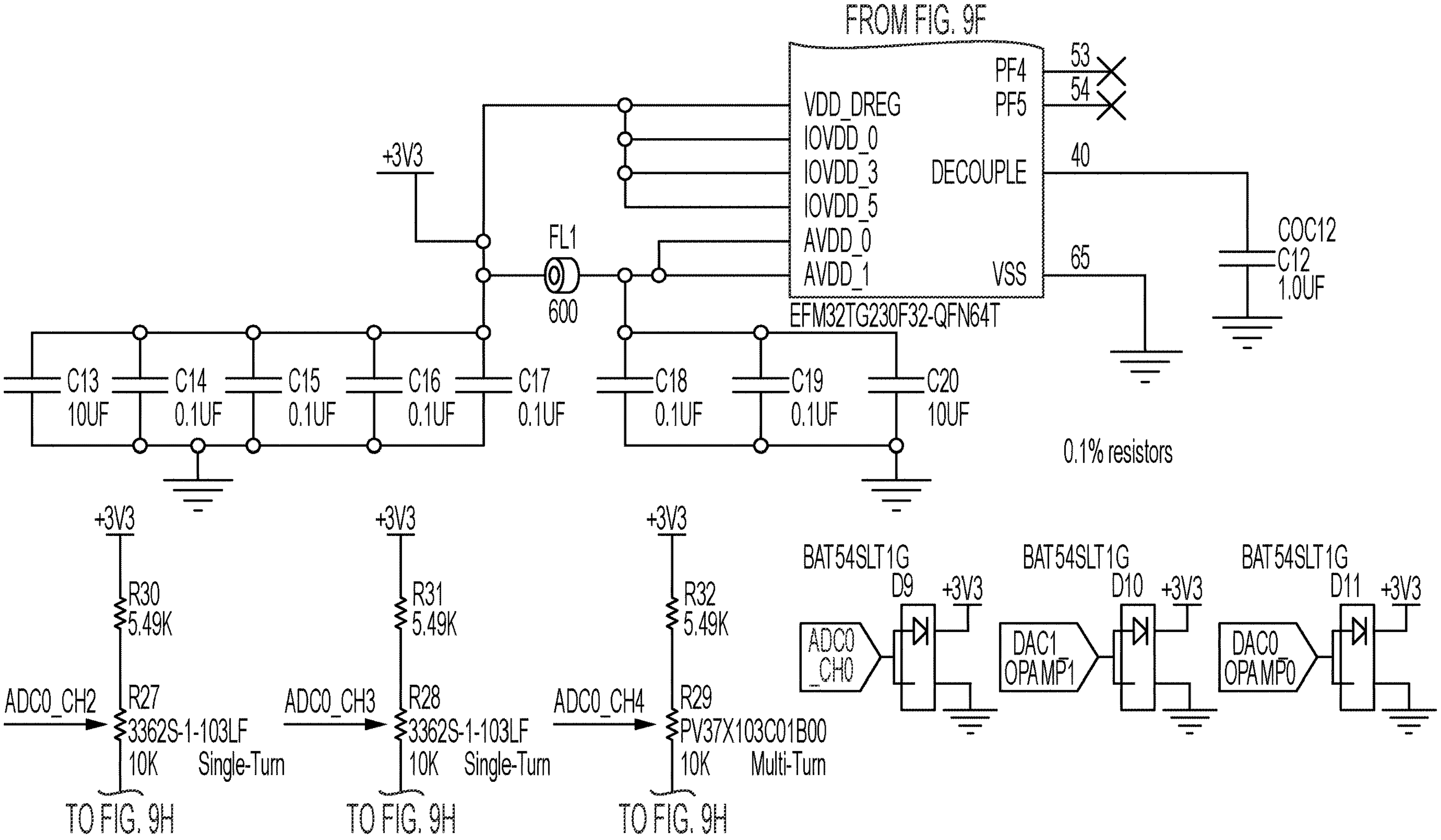

FROM FIG. 9F
VDD_DREG
IOVDD_0
IOVDD_3
IOVDD_5
AVDD_0
AVDD_1
PF4
PF5
DECOUPLE
VSS
53
54
40
65
EFM32TG230F32-QFN64T
COC12
C12
1.0UF
+3V3
FL1
600
C13
10UF
C14
0.1UF
C15
0.1UF
C16
0.1UF
C17
0.1UF
C18
0.1UF
C19
0.1UF
C20
10UF
0.1% resistors
+3V3
R30
5.49K
ADC0_CH2
R27
3362S-1-103LF
10K
Single-Turn
TO FIG. 9H
+3V3
R31
5.49K
ADC0_CH3
R28
3362S-1-103LF
10K
Single-Turn
TO FIG. 9H
+3V3
R32
5.49K
ADC0_CH4
R29
PV37X103C01B00
10K
Multi-Turn
TO FIG. 9H
BAT54SLT1G
D9
+3V3
ADC0
_CH0
BAT54SLT1G
D10
+3V3
DAC1
OPAMP1
BAT54SLT1G
D11
+3V3
DAC0
OPAMP0

FIG. 9G

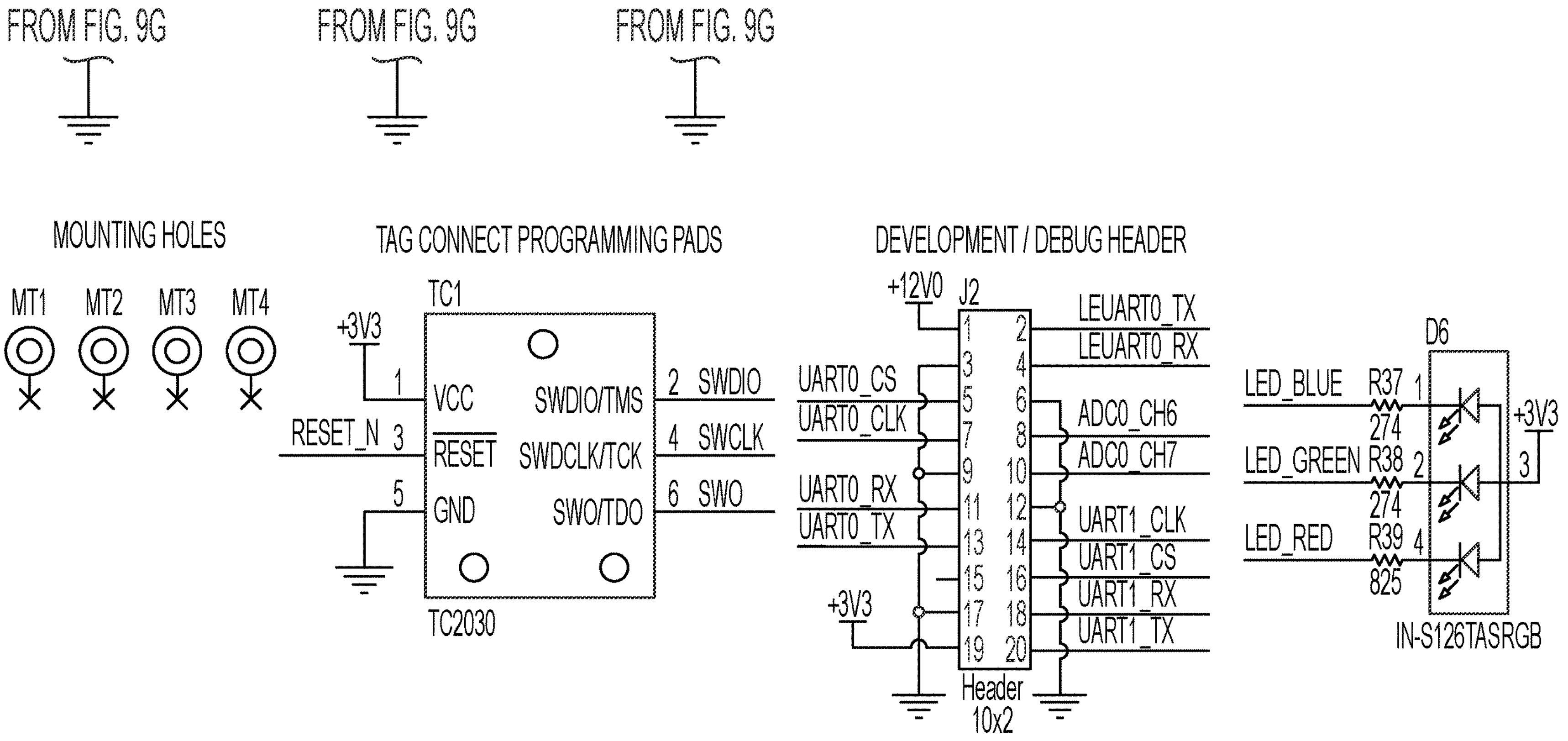

FROM FIG. 9G
FROM FIG. 9G
FROM FIG. 9G
MOUNTING HOLES
MT1
MT2
MT3
MT4
TAG CONNECT PROGRAMMING PADS
TC1
+3V3
1
VCC
RESET_N
3
RESET
5
GND
SWDIO/TMS
SWDCLK/TCK
SWO/TDO
2 SWDIO
4 SWCLK
6 SWO
TC2030
DEVELOPMENT / DEBUG HEADER
+12V0
J2
UART0_CS
UART0_CLK
UART0_RX
UART0_TX
+3V3
1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
Header
10x2
LEUART0_TX
LEUART0_RX
ADC0_CH6
ADC0_CH7
UART1_CLK
UART1_CS
UART1_RX
UART1_TX
LED_BLUE
LED_GREEN
LED_RED
R37
274
R38
274
R39
825
1
2
4
D6
+3V3
3
IN-S126TASRGB

FIG. 9H

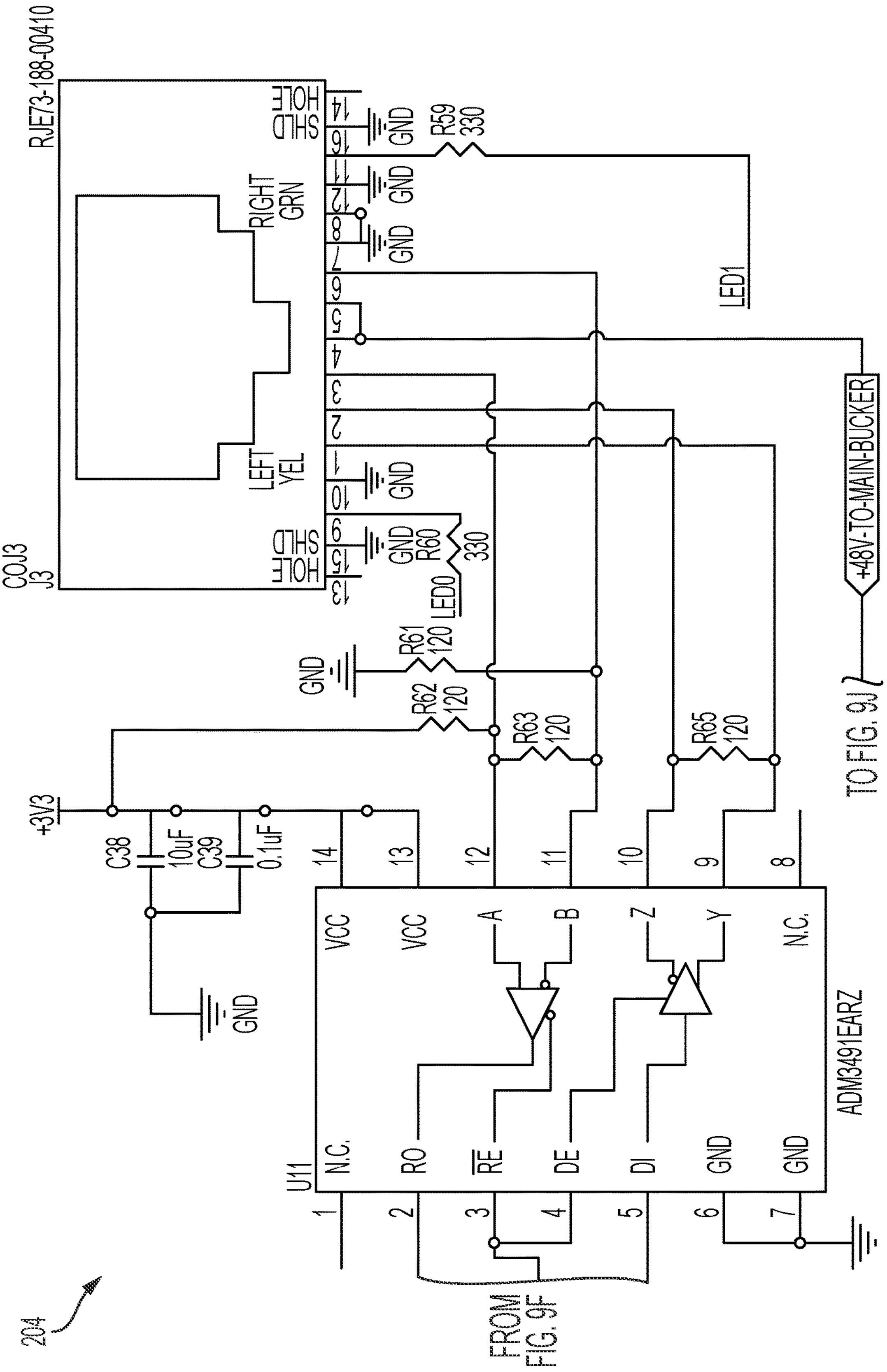

RJE73-188-00410
COJ3
J3
HOLE
SHLD
14
16
11
12
8
7
6
5
4
3
2
1
10
9
15
13
RIGHT
GRN
LEFT
YEL
GND
R59
330
R60
330
LED0
LED1
+48V-TO-MAIN-BUCKER
TO FIG. 9J
R61
120
R62
120
R63
120
R65
120
+3V3
C38
10uF
C39
0.1uF
U11
ADM3491EARZ
VCC
A
B
Z
Y
N.C.
RO
RE
DE
DI
GND
FROM
FIG. 9F
204

FIG. 9I

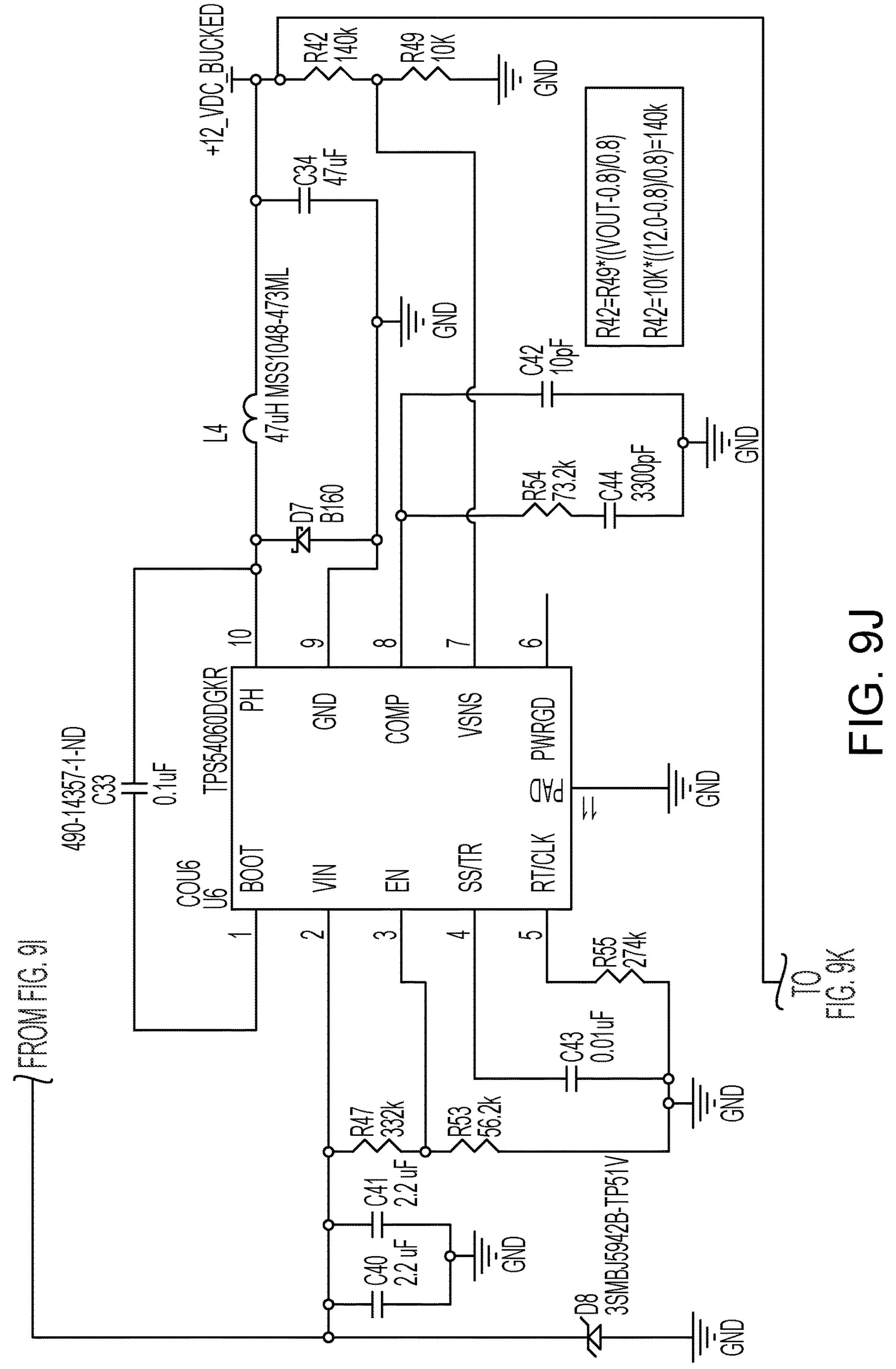

+12_VDC_BUCKED
R42
140k
R49
10K
GND
C34
47uF
L4
47uH MSS1048-473ML
D7
B160
C42
10pF
R54
73.2k
C44
3300pF
R42=R49*((VOUT-0.8)/0.8)
R42=10K*((12.0-0.8)/0.8)=140k
490-14357-1-ND
C33
0.1uF
TPS54060DGKR
COU6
U6
BOOT
VIN
EN
SS/TR
RT/CLK
PH
GND
COMP
VSNS
PWRGD
PAD
11
1
2
3
4
5
6
7
8
9
10
R55
274k
C43
0.01uF
R47
332k
R53
56.2k
C41
2.2 uF
C40
2.2 uF
D8
3SMBJ5942B-TP51V
FROM FIG. 9I
TO
FIG. 9K

FIG. 9J

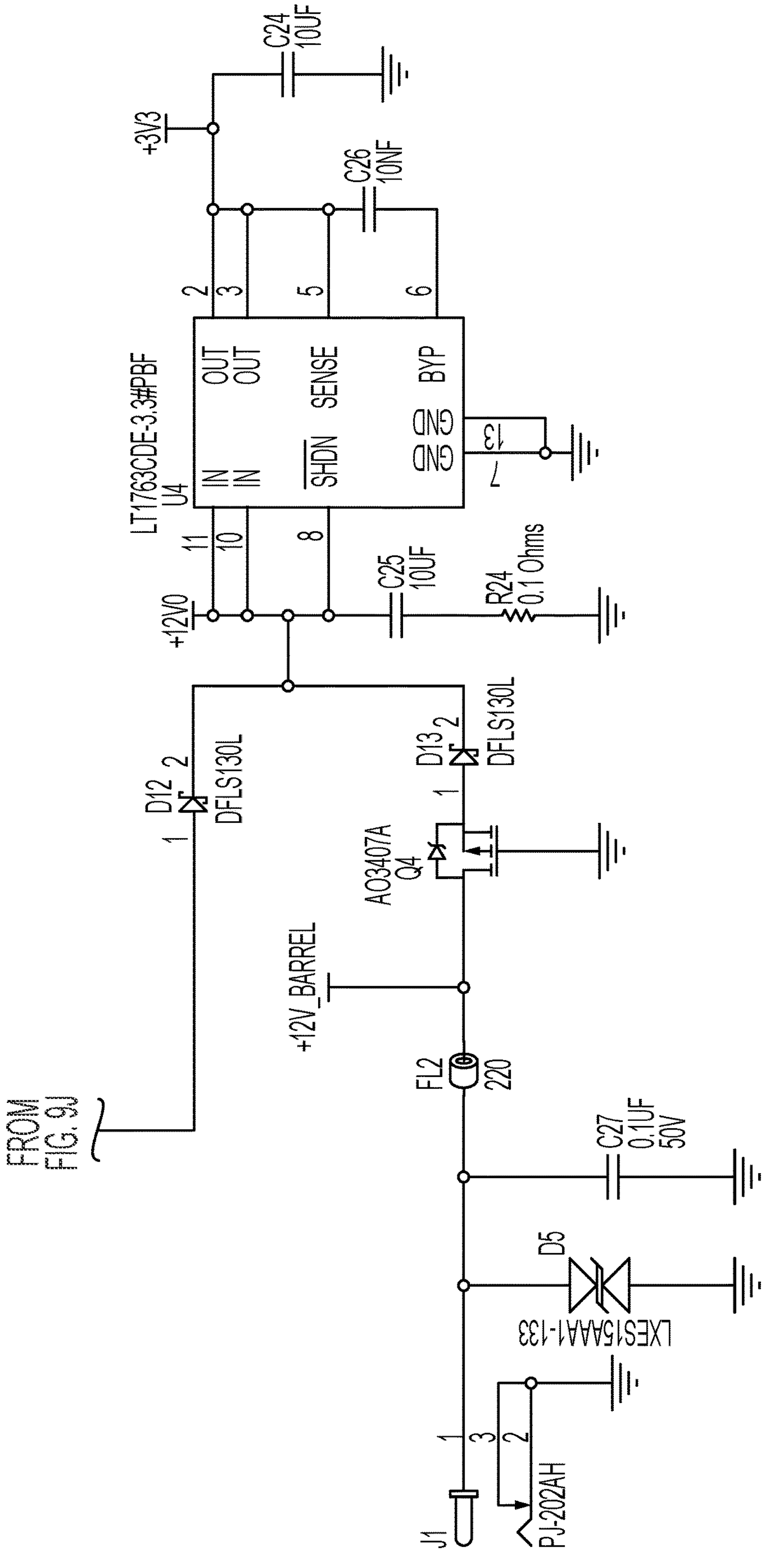

C24
10UF
+3V3
C26
10NF
2
3
5
6
LT1763CDE-3.3#PBF
U4
IN
IN
SHDN
OUT
OUT
SENSE
BYP
GND
GND
13
7
11
10
8
+12V0
C25
10UF
R24
0.1 Ohms
D12
DFLS130L
1
2
D13
DFLS130L
1
2
AO3407A
Q4
+12V_BARREL
FL2
220
FROM
FIG. 9J
C27
0.1UF
50V
D5
LXES15AAA1-133
J1
1
3
2
PJ-202AH

FIG. 9K

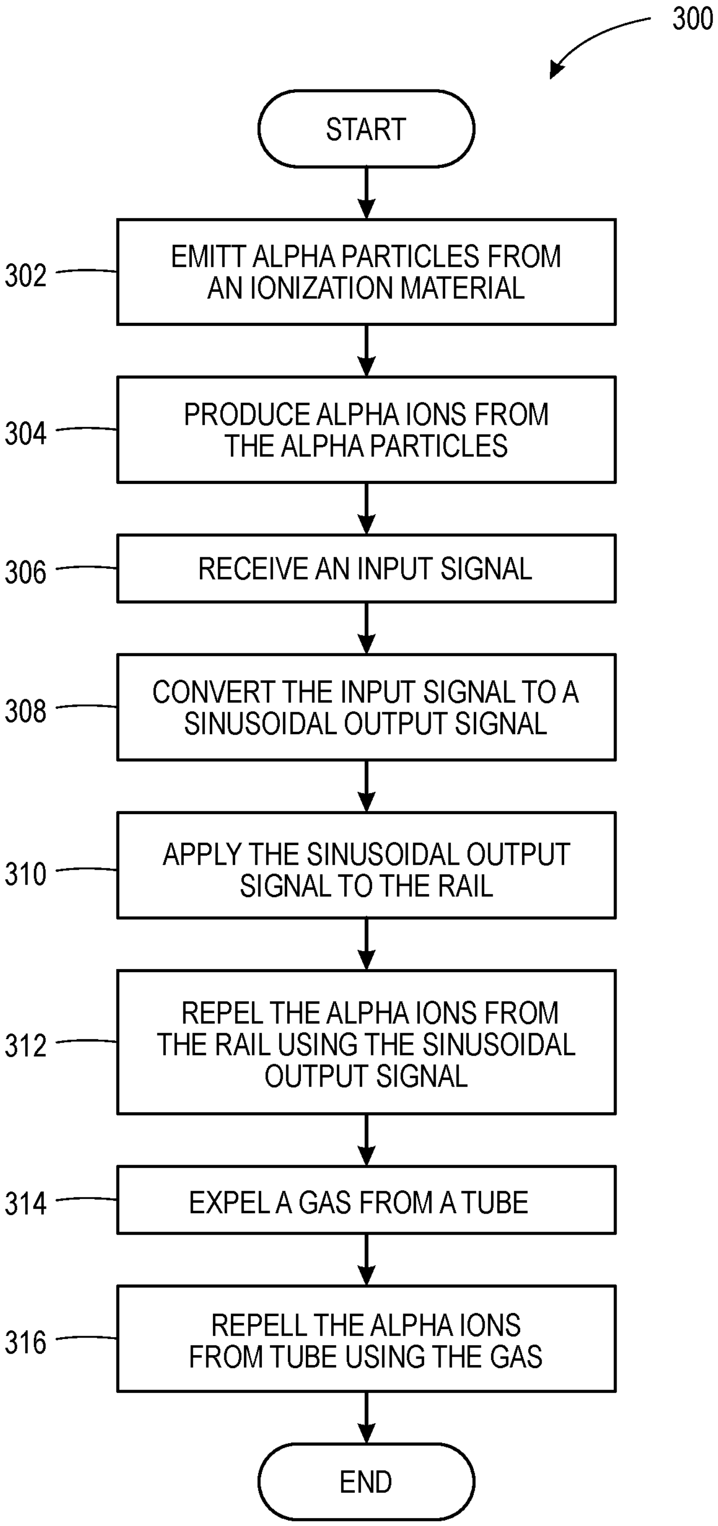

300
START
302
EMITT ALPHA PARTICLES FROM AN IONIZATION MATERIAL
304
PRODUCE ALPHA IONS FROM THE ALPHA PARTICLES
306
RECEIVE AN INPUT SIGNAL
308
CONVERT THE INPUT SIGNAL TO A SINUSOIDAL OUTPUT SIGNAL
310
APPLY THE SINUSOIDAL OUTPUT SIGNAL TO THE RAIL
312
REPEL THE ALPHA IONS FROM THE RAIL USING THE SINUSOIDAL OUTPUT SIGNAL
314
EXPEL A GAS FROM A TUBE
316
REPELL THE ALPHA IONS FROM TUBE USING THE GAS
END

FIG. 10

IONIZER BAR

FIELD

The present disclosure relates to alpha ionizers, and, more particularly, to a bar-type alpha ionizer utilizing alpha particles as an ion source with ion motion created by both electrostatic fields and airflow.

BACKGROUND

Air ionizers are often used in places where work is done involving static-electricity-sensitive electronic components, to eliminate the build-up of static charges on non-conductors and insulated conducting objects, and preventing static cling and electrostatic discharge events. As those elements are very sensitive to electricity, they cannot be grounded because the rapid discharge will destroy them as well. Usually, the work is done over a special dissipative table mat, which allows a very slow discharge, and under the air gush of an ionizer. For example, clean rooms having expensive and sensitive machines therein often require ionizers to neutralize static charge or reduce dust therein. In another example, ionizers may be used in environments containing explosive gases or powders.

Known ionizers must be arranged in very close proximity to the work surface since alpha ions cannot be projected a great distance. Specifically, alpha technology does not deliver ions over a long enough distance to be practical for many applications. Known pulsed direct current (DC) ionizers allow ions to travel further before recombining and thus allows a larger area to be kept neutral; however, such pulsed DC ionizers generate extremely high swing voltages on the objects they are designed to discharge. The pulsed DC ionization process alternately produces positive ions followed by negative ions, inducing positive followed by negative voltages on the neutralized area, reducing the effectiveness of the ion-induced neutralization.

Thus, there is a long-felt need for an alpha ionizer that can deliver alpha ions to a work surface from a long distance to provide an increased neutral area and that requires low swing voltages.

SUMMARY

According to aspects illustrated herein, there is provided an alpha ion emitter apparatus, comprising a circuit, a fluid duct including one or more apertures, and a rail electrically connected to the circuit and operatively arranged to hold an alpha ionization material that emits alpha particles, the alpha particles creating alpha ions, wherein the circuit is operatively arranged to apply an output signal to at least one of the fluid duct and the rail.

According to aspects illustrated herein, there is provided a method of producing alpha particles using an alpha ion emitter apparatus, the alpha ion emitter apparatus comprising a circuit, a fluid duct including one or more apertures, and a rail including an alpha ionization material, the method comprising emitting, using the alpha ionization material, a plurality of alpha particles, producing, using the alpha particles, a plurality of alpha ions, applying, using the circuit, a sinusoidal output signal to at least one of the fluid duct and the rail, and repelling, using the at least one of the fluid duct and the rail, the plurality of alpha ions in a first direction.

According to aspects illustrated herein, there is provided an ion emitter apparatus, comprising an ion generator operatively arranged to emit ions, at least one conductor, and a circuit operatively arranged to apply an output signal to the at least one conductor and repel the ions.

These and other objects, features, and advantages of the present disclosure will become readily apparent upon a review of the following detailed description of the disclosure, in view of the drawings and appended claims.

BRIEF DESCRIPTION OF THE DRAWINGS

Various embodiments are disclosed, by way of example only, with reference to the accompanying schematic drawings in which corresponding reference symbols indicate corresponding parts, in which:

FIG. **1** is a top perspective view of an alpha ion emitter apparatus;

FIG. **2** is a bottom perspective view of the alpha ion emitter apparatus, as shown in FIG. **1**;

FIG. **3** is a partial exploded perspective view of the alpha ion emitter apparatus shown in FIG. **1**;

FIG. **4** is a cross-sectional view of the alpha ion emitter apparatus taken generally along line **4-4** in FIG. **1**;

FIG. **5** is a cross-sectional view of the alpha ion emitter apparatus taken generally along line **5-5** in FIG. **1**;

FIG. **6** is a perspective view of the alpha ion emitter apparatus shown in FIG. **1**, with the housing, the guard, and the circuit removed;

FIG. **7** is a perspective view of a rail of the alpha ion emitter apparatus shown in FIG. **1**;

FIG. **8** is an exploded perspective view of a section of the rail shown in FIG. **7**;

FIG. **9**A is a schematic view of a circuit of the alpha ion emitter apparatus shown in FIG. **3**;

FIGS. **9**B-**9**D illustrate a schematic view of a high voltage section of the circuit shown in FIG. **9**A;

FIGS. **9**E-**9**K illustrate a schematic view of a low voltage section of the circuit shown in FIG. **9**A; and,

FIG. **10** is a flow chart showing a method of producing alpha ions.

DETAILED DESCRIPTION

At the outset, it should be appreciated that like drawing numbers on different drawing views identify identical, or functionally similar, structural elements. It is to be understood that the claims are not limited to the disclosed aspects.

Furthermore, it is understood that this disclosure is not limited to the particular methodology, materials and modifications described and as such may, of course, vary. It is also understood that the terminology used herein is for the purpose of describing particular aspects only, and is not intended to limit the scope of the claims.

Unless defined otherwise, all technical and scientific terms used herein have the same meaning as commonly understood to one of ordinary skill in the art to which this disclosure pertains. It should be understood that any methods, devices or materials similar or equivalent to those described herein can be used in the practice or testing of the example embodiments.

It should be appreciated that the term "substantially" is synonymous with terms such as "nearly," "very nearly," "about," "approximately," "around," "bordering on," "close to," "essentially," "in the neighborhood of," "in the vicinity of," etc., and such terms may be used interchangeably as appearing in the specification and claims. It should be appreciated that the term "proximate" is synonymous with terms such as "nearby," "close," "adjacent," "neighboring," "immediate," "adjoining," etc., and such terms may be used interchangeably as appearing in the specification and claims. The term "approximately" is intended to mean values within ten percent of the specified value.

Adverting now to the figures, FIG. **1** is a top perspective view of alpha ion emitter apparatus **10**. FIG. **2** is a bottom perspective view of alpha ion emitter apparatus **10**. FIG. **3** is a partial exploded perspective view of alpha ion emitter apparatus **10**. FIG. **4** is a cross-sectional view of alpha ion emitter apparatus **10** taken generally along line **4-4** in FIG. **1**. FIG. **5** is a cross-sectional view of alpha ion emitter apparatus **10** taken generally along line **5-5** in FIG. **1**. FIG. **6** is a perspective view of alpha ion emitter apparatus **10** with housing **20**, guard **50**, and circuit **200** removed. Alpha ion emitter apparatus **10** generally comprises housing **20**, guard **50**, fluid duct **60**, bracket **80**, tray **90**, rail **100**, and circuit **200**. The following description should be read in view of FIGS. **1-6**.

Housing **20** comprises surface **22**, groove **24**, groove **26**, end **28**, end **30**, channel **38**, and end plate **40**. End plate **40** is removably connected to end **30** and comprises channel **42**. End **28** comprises channel **38**. Channels **38** and **42** are operatively arranged to engage channels **56** and **58** of guard, respectively. Groove **24** is operatively arranged to engage edge **84** of bracket **80**. Groove **26** is operatively arranged to engage edge **82** of bracket **80**. Housing **20** is arranged to secure and protect the various internal ionizing components, for example, fluid duct **60**, rail **100**, and circuit **200**. End **28** further comprises hole **34** for a power input and hole **36** for gas input. Specifically, hole **34** allows an for an electrical connection with circuit **200** and hole **36** allows fluid duct **60** to enter housing **20**. In some embodiments, housing **20** comprises window **32** operatively arranged to allow access to one or more controls of circuit **200**, as will be discussed in greater detail below. It should be appreciated that end plate **40** may be connected to end **30** using any suitable means, for example, screws, bolts, rivets, adhesives, welding, soldering, etc. In some embodiments, housing **20** comprises metal, for example, stainless steel. In some embodiments, housing **20** comprises a non-conductive material, for example, a plastic.

Guard **50** comprises end **52** and end **54**, and is operatively arranged to be connected to housing **20**. End **52** comprises channel **56** and end **54** comprises channel **58**. As previously mentioned, channels **56** and **58** are arranged to engage channels **38** and **42**, respectively. In some embodiments, end plate **40** is connected to end **30** of housing **20**. Guard **50** is then connected to housing **20**, for example, by sliding channels **56** and **58** into channels **38** and **42**, respectively. Once guard **50** is fully engaged with housing **20**, screws may be used to fixedly secure guard **50** to housing **20**. For example, a screw may pass through a hole in end plate **40** and into a screw receiving hole in end **54**, and a screw may pass through a hole in end **28** and into a screw receiving hole in end **52**. It should be appreciated that guard **50** may be connected to housing **20** using any suitable means, for example, screws, bolts, rivets, adhesives, welding, soldering, etc. Guard **50** is operatively arranged to shield the ionization material within tray **90** and/or rail **100**. Specifically, and as will be discussed in greater detail below, tray **90** may comprise a radioactive isotope, such as Polonium-210. Guard **50** protects the material from any contact, as well as protects users from contacting the material. Additionally, guard **50** helps to prevent any fluid flow from disrupting the ionization stream, as will be discussed in greater detail below. In some embodiments, guard **50** comprises metal, for example, stainless steel. In some embodiments, guard **50** comprises a non-conductive material, for example, a plastic.

Bracket **80** is generally an L-shaped plate and comprises edge **82**, which corresponds with surface **86**, and edge **84**, which corresponds with surface **88**. In some embodiments, bracket **80** is V-shaped or U-shaped. Bracket **80** is operatively arranged to be connected to housing **20**. Specifically, edges **82** and **84** are operatively arranged to engage grooves **26** and **24**, respectively. For example, bracket **80** may be slid into housing **20** from end **30**, via engagement of edges **82** and **84** in grooves **26** and **24**, respectively. Once fully engaged, end plate **40** is connected to end **30** of housing **20**, thereby securing bracket to housing **20**. Subsequently, guard **50** is connected to housing **20**. In some embodiments, bracket **80** is a conductive material, for example, stainless steel. Bracket **80** is operatively arranged to secure fluid duct **60** and rail **100** within housing **20**. Bracket **80** is also operatively arranged to optimally direct ions out of housing **20**. It should be appreciated, however, that in some embodiments fluid duct **60** and rail **100** may be directly connected to housing **20** without the need for bracket **80**. In some embodiments, bracket **80** and housing **20** are integrally formed.

Fluid duct **60** is generally a tube comprising end **62**, end **64**, and one or more apertures **66**. Fluid duct **60** may comprise connector **68**, which is connected to a gas supply. Fluid duct **60** may be sealed at end **64**, for example, via plug **70**. Gas enters fluid duct **60** at end **62**, for example via connector **68** and a gas supply, and is expelled out of fluid duct **60** through apertures **66**. Fluid duct **60** may have any cross-sectional geometry to expel gas therefrom, for example, cylindrical, rectangular, square, triangular, ovular, etc. It should be appreciated that, although apertures **66** are shown in a circular geometry, any geometry suitable for expelling gas from fluid duct **60** may be used (e.g., square, rectangular, triangular, ovular, ellipsoidal, etc.). In some embodiments, plug **70** is integrally formed with fluid duct **60**. Fluid duct **60** may be connected to bracket **80** via any suitable means, for example, by one or more brackets **72**A-B. In some embodiments, fluid duct **60** comprises metal, for example, stainless steel. In some embodiments, fluid duct **60** comprises a non-conductive material, for example, a plastic.

Tray **90** is connected to bracket **80**. Tray **90** is operatively arranged to hold rail **100**. Tray **90** comprises channel **92** and channel **94**. Tray **90** is connected to surface **88** via any suitable means, for example, screws, rivets, bolts, welding, soldering, etc. In some embodiments, tray **90** and bracket **80** are integrally formed. In some embodiments, tray **90** comprises metal, for example, stainless steel. In some embodiments, tray **90** comprises a non-conductive material, for example, a plastic.

FIG. **7** is a perspective view of rail **100**. FIG. **8** is an exploded perspective view of a section of rail **100**. Rail **100** generally comprises at least one tray **110** and one or more foils or ionization material **120**A-B. Rail **100** may further comprise at least one grid **130**, and one or more end caps **102**A-B. The following description should be read in view of FIGS. **7-8**.

Tray **110** comprises cavity **112**, channel **114**, and channel **116**. One or more foils **120**A-B are arranged in cavity **112**. Foils **120**A and **120**B may comprise an ionization material, for example Polonium-210. In some examples, the ionization material is Americium. In some examples, the ionization material is krypton. In some embodiments, the ionization material is an X-ray generator or similar high energy particle source that is non-radioactive. The ionization material may be any material suitable for generating ions. Grid **130** is operatively arranged to engage tray **110**, specifically channels **114** and **116**, to maintain foils **120**A and **120**B within cavity **112**. At the same time, grid **130** allows ions emitted from foils **120**A and **120**B to enter the stream of gas from apertures **66** of fluid duct **60**, thereby forcing the ions down toward the work space or target area. Foils **120**A and/or **120** are arranged in cavity **112**, and grid **130** is subsequently slid into channels **114** and **116**. Tray **110** comprises conductive material or metal, for example, stainless steel. In some embodiments, grid **130** comprises a conductive material or metal, for example, stainless steel. In some embodiments, grid **130** comprises a non-conductive material, for example, a plastic. Rail **100** may further comprise label **122**. Label **122** may be connected to tray **110** on a side opposite the side of cavity **112**. Label **122** may indicate information about the alpha ion emitting material and/or alpha ion emitter apparatus **10**.

As shown in FIG. **7**, rail **100** may comprise a plurality of sections, for example six sections **104**A-F. Each of sections **104**-F including tray **110**, one or more foils **120**A-B, and grid **130**. Each of sections **104**A-F may further comprise label **122**. Sections **104**A-F are inserted in tray **90** and enclosed therein by end caps **102**A and **102**B, as shown in FIG. **6**. Specifically, tray **110** is arranged to engage channels **92** and **94** of tray **90**. In some embodiments, tray **110** is connected directly to bracket **80** and there is no need for tray **90**. In some embodiments, tray **110** is connected directly to housing **20**, and there is no need for tray **90** or bracket **80**. End caps **102**A and **102**B may be connected to tray **90** using any means suitable to maintain sections **104**A-F within tray **90**, for example, bolts, screws, rivets, solder, welding, adhesives, etc.

Rail **100** is operatively arranged to be electrically connected to circuit **200**. Specifically, once rail **100** is electrically energized, foils **120**A and **120**B produce and emit ions. This may be accomplished by electrically connecting circuit **200** to bracket **80**, which is electrically connected to tray **90** and trays **110** (i.e., bracket **80**, tray **90**, and trays **110** all comprise a conductive material such as, for example, stainless steel). This may also be accomplished by electrically connecting circuit **200** to rail **100** and/or tray **90** (i.e., a wire or other conductor connects circuit **200** to end cap **102**A or **102**B, electrically conductive tray **90**, or electrically conductive tray **110**). This may also be accomplished by electrically connecting circuit to housing **20**, which is electrically connected to bracket **80**, tray **90**, and trays **110** (i.e., housing **20**, bracket **80**, tray **90**, and trays **110** all comprise a conductive material such as, for example, stainless steel). As shown in FIG. **4**, ions are emitted from foils **120**A and **120**B in the direction shown by arrow A. Gas is forced out of fluid duct **60**, in the form of a fluid stream, via apertures **66** in the direction shown by arrow B. The fluid stream interacts with the emitted ions, for example, by combining with and/or forcing the ions down toward work surface or target area **2**, in the direction shown by arrow C. It should be appreciated that in some embodiments, rail **100** along with alpha ionization material is replaced by or supplemented with another ion generating source such as, for example, an X-ray ion generator.

FIG. **9**A is a schematic view of circuit **200**. FIGS. **9**B-**9**D illustrate a schematic view of high voltage section **202** of circuit **200**. FIGS. **9**E-**9**K show a schematic view of low voltage section **204** of circuit **200**. In some embodiments, circuit **200** is a circuit board (e.g., a printed circuit board). The following description should be read in view of FIGS. **9**A-**9**K.

Circuit **200** comprises one or more capacitors. For example, circuit **200** may comprise capacitors C**1**-**34** and C**38**-**44**. In some embodiments, capacitors C**1**, C**4**, C**5**, C**8**, C**21**, C**22**, C**27**, and C**29** are 0.1 uF TDK Multilayer Ceramic Capacitors (MLCCs), part number CGA3E2X7R1H104K080AA, or AVX MLCCs, part number, 06035C104K4T2A. In some embodiments, capacitor C**10** is a 1000 pF capacitor. In some embodiments, capacitor C**11** is a 10 nF Murata Electronics MLCC, part number GRM155R71H102KA01D, or a 10 nF Samsung Electro-Mechanics MLCC, part number CLO5B103KO5NNNC. In some embodiments, capacitor C**12** is a 0.1 uF Murata Electronics MLCC, part number GRM188R61C105KA93D, or a 0.1 uF Samsung Electro-Mechanics MLCC, part number CL10A105KB8NNNC. In some embodiments, capacitors C**13**, C**20**, C**24**, and C**25** are 10 uF Murata MLCCs, part number GRM31CR61E106MA12L or GRT31CR61H106KE01L. In some embodiments, capacitors C**14**, C**15**, C**16**, C**17**, C**18**, C**19**, C**30**, and C**31** are 0.1 uF Murata MLCCs, part number GRM155R71C104KA88D. In some embodiments, capacitors C**2**, C**3**, C**6**, and C**9** are 1,000 pF Kemet MLCCs, part number C330C102JHR5HA. In some embodiments, capacitor C**23** is a 2.2 nF Murata MLCC, part number GRM155R71H222KA01D, or a 2.2 nF AVX MLCC, part number 04025C222JAT2A. In some embodiments, capacitor C**26** is a 10 nF Murata Electronics MLCC, part number GRM155R71H103KA88D, or a 10 nF Samsung Electro-Mechanics MLCC, part number CLO5B103KB5NFNC. In some embodiments, capacitor C**32** is a 100 uF Panasonic Aluminum Electrolytic Capacitor, part number EEE-1JA101P. In some embodiments, capacitors C**33** and C**39** are 0.1 uF Murata Electronics MLCCs, part number GCM188R71H104JA57D. In some embodiments, capacitor C**34** is a 47 uF Murata Electronics MLCC, part number GRT31CR61A476KE13L. In some embodiments, capacitor C**38** is a 10 uF Murata Electronics MLCC, part number GCJ31CR71A106KA13L, or a 10 uF Murata Electronics MLCC, part number GRM31MR61A106KE19L. In some embodiments, capacitors C**40** and C**41** are 2.2 uF Murata Electronics MLCCs, part number GRM219R61H225KE15D, or 2.2 uF Samsung Electro-Mechanics MLCCs, part number CL21A225KBFNNNE. In some embodiments, capacitor C**42** is a 10 pF Murata Electronics MLCCs, part number GRM1885C1H100JA01D, or a 10 pF Yageo MLCC, part number CC0603JRNP09BN100. In some embodiments, capacitor C**43** is a 0.1 uF Murata Electronics MLCC, part number GRM188R71H103KA01D, or a 0.1 uF Samsung Electro-Mechanics MLCC, part number CL10B103KB8NNNC. In some embodiments, capacitor C**44** is a 3300 uF Murata Electronics MLCCs, part number GRM1885C1H332JA01D, or a 3300 uF Yageo MLCC, part number C0603C332K2RACTU. In some embodiments, capacitors C**27** and C**28** are 10 pF Murata Electronics MLCCs, part number GRM1555C1H100JA01D, or 10 puF Yageo MLCCs, part number CC0402JRNP09BN100.

Circuit **200** comprises one or more diodes. For example, circuit **200** may comprise diodes D**1**-**13**. In some embodiments, diodes D**1**-**4** are 3000V Vishay Semiconductors rectifiers, part number GP02-30-E3/73. In some embodiments, diodes D**12**-**13** are 30V Diodes Incorporated Schottky diodes, part number DFLS130L-7. In some embodiments, diode D**5** is a 15V Murata Electronics transient-voltage-suppression (TVS) diode, part number LXES15AAA1-133. In some embodiments, diode D**6** is a Dialight light-emitting diode (LED), part number

IN-S126TASRGB. In some embodiments, diode D**7** is a 60V Diodes Incorporated Schottky diode, part number B160-13-F. In some embodiments, diodes D**9**-**11** are 30V ON Semiconductor Schottky diodes, part number BAT54SLT1G.

Circuit **200** comprises one or more ferrite beads, for example, ferrite beads FL**1** and FL**2**. In some embodiments, ferrite bead FL**1** is a 600 Ohm Murata Electronics ferrite chip bead, part number BLM15PX601SN1D. In some embodiments, ferrite bead FL**2** is a 220 Ohm TDK ferrite chip bead, part number MPZ2012S221AT000.

Circuit **200** comprises one or more connectors, for example, connectors J**1**-**3**. In some embodiments, connector J**1** is a CUI DC power connector, part number PJ-202AH. In some embodiments, connector J**2** is a Wurth Electronics Header, part number 61302021121. In some embodiments, connector J**3** is an Amphenol Commercial Products modular jack, part number RJE7318800410.

Circuit **200** comprises one or more inductors, for example, inductor L**4**. In some embodiments, inductor L**4** is a 47 uH Coilcraft fixed inductor, part number MSS1048-473MLC.

Circuit **200** comprises one or more mounting holes, for example, mounting holes MT**1**-**4**. In some embodiments, mounting holes MT**1**-**4** are unplated nylon holes having a 4-40 thread side.

Circuit **200** comprises one or more outputs, for example, photodiode output optocoupler OPT**1**. In some embodiments, photodiode output optocoupler OPT**1** is a 5,000V Panasonic Industrial Devices photodiode output optocoupler, part number APV1122.

Circuit **200** comprises one or more transistors, for example, transistors Q**2**-**4**. In some embodiments, transistor Q**2** is a 400V Vishay metal oxide semiconductor field effect transistor (MOSFET), part number IRF740A. In some embodiments, transistor Q**3** is a 2,500V IXYS MOSFET, part number IXTH02N250. In some embodiments, transistor Q**4** is a 30V Alpha & Omega Semiconductor Inc. MOSFET, part number A03407A.

Circuit **200** comprises one or more resistors, for example, resistors R**1**-**35**, R**37**-**42**, R**47**, R**49**, R**53**-**55**, R**60**-**63**, and R**65**. In some embodiments, resistor **33** is a 75 k Ohm resistor. In some embodiments, resistor **34** is a 49.9 k Ohm resistor. In some embodiments, resistors R**1**, R**3**, R**18**, R**25**, and R**35** are 10 k Ohm Vishay thick film resistors, part number CRCW040210KOFKED. In some embodiments, resistor R**36** is a 2.9 k Ohm resistor. In some embodiments, resistor R**10** is a zero Ohm Yageo resistor, part number RC1206JR-070RL. In some embodiments, resistor R**11** is a 56 k Ohm resistor. In some embodiments, resistor R**12** is a 0.56 Ohm Yageo resistor, part number RC1206FR-071KL. In some embodiments, resistor R**13** is a 2.15 k Ohm Yageo resistor, part number RC1206FR-072K15L. In some embodiments, resistor R**14** is an 8.2M Ohm Yageo resistor, part number HVR3700008204FR500. In some embodiments, resistor R**15** is a 470 Ohm Yageo resistor, part number RC1206FR-07470RL. In some embodiments, resistor R**17** is a 1G Ohm Ohmite thick film resistor, part number MOX-300001007FE. In some embodiments, resistors R**2**, R**5**, R**7**, R**9**, and R**16** are 10M Ohm Yageo metal film resistors, part number HHV-50FR-52-10M. In some embodiments, resistor R**20** is an 8.2 k Ohm resistor. In some embodiments, resistors R**19** and R**21** are 5M Ohm Vishay metal film resistors, part number CMF555M0000FKEK. In some embodiments, resistor R**22** is a 1 k Ohm Vishay thick film resistor. In some embodiments, resistor R**23** is a 1 k Ohm Vishay thick film resistor, part number

CRCW040222K1FKED In some embodiments, resistor R**24** is a 0.1 Ohm Yageo resistor, part number PT1206FR-070R1L. In some embodiments, resistor R**26** is a 30 k Ohm resistor. In some embodiments, resistors R**27** and R**28** are 10 k Ohm Bourns trimmer resistors, part number 3362S-1-103LF. In some embodiments, resistor R**29** is a 10 k Ohm Bourns trimmer resistor, part number PV37X103C01B00. In some embodiments, resistors R**30**-**32** are 5.49 k Ohm Vishay thick film resistors, part number CRCW04025K49FKED. In some embodiments, resistors R**37**-**38** are 274 Ohm Vishay thick film resistors, part number CRCW0402274RFKED In some embodiments, resistor R**39** is an 825 Ohm Vishay thick film resistor, part number CRCW0402825RFKED. In some embodiments, resistor R**4** is a 24.9 k Ohm Yageo thick film resistor, part number RC1206FR-0730K9L. In some embodiments, resistor R**41** is a 1 k Ohm resistor. In some embodiments, resistor R**42** is a 140 k Ohm resistor. In some embodiments, resistor R**47** is a 332 k Ohm resistor. In some embodiments, resistor R**49** is a 10 k Ohm resistor. In some embodiments, resistor R**53** is a 56.2 k Ohm resistor. In some embodiments, resistor R**54** is a 73.2 k Ohm Panasonic thick film resistor, part number ERJ-3EKF7322V. In some embodiments, resistor R**55** is a 274 k Ohm Panasonic thick film resistor, part number ERJ-3EKF2743V. In some embodiments, resistors R**59** and R**60** are 330 Ohm Yageo resistors, part number RC0603FR-07330RL. In some embodiments, resistors R**6** and R**8** are 100K Ohm Yageo resistors, part number RC0603FR-07100KL. In some embodiments, resistors R**61**-**63** and R**65** are 120 Ohm Panasonic resistors, part number ERJ-3EKF1200V.

Circuit **200** comprises one or more switch, for example, tactile switch SW**1**. In some embodiments, tactile switch SW**1** is an Omron Electronics tactile switch, part number B3U-1000P.

Circuit **200** comprises one or more connector pads, for example, adapter cable/programming pad TC**1**. In some embodiments, adapter cable/programming pad TC**1** is a Tag-Connect LLC adapter cable, part number TC2030-CTX.

Circuit **200** comprises one or more microcontrollers, for example, microcontroller U**1**. In some embodiments, microcontroller U**1** is a 32-bit 32 kB Silicon Labs ARM microcontroller, part number EFM32TG230F32-QFN64.

Circuit **200** comprises one or more controllers, for example, switching controller U**2**. In some embodiments, switching controller U**2** is an ON Semiconductor switching controller, part number UC3843BVD1R2G.

Circuit **200** comprises one or more amplifiers, for example, operational amplifier U**3**. In some embodiments, operational amplifier U**3** is a Texas Instruments operational amplifier, part number LMC6484IMX/NOPB.

Circuit **200** comprises one or more accelerators, for example, integrated circuit (IC) accelerator U**4**. In some embodiments, IC accelerator U**4** is a Linear Technology IC accelerator, part number LTC4313CMS8-3 #PBF.

Circuit **200** comprises one or more sensors, for example, humidity/temperature sensor U**5**. In some embodiments, humidity/temperature sensor U**5** is a Silicon Labs humidity and temperature sensor, part number SI7021-A20-GM1R.

Circuit **200** comprises one or more regulators, for example, switching voltage regulator U**6**. In some embodiments, switching voltage regulator U**6** is a Texas Instruments switching voltage regulator, part number TPS54060DGQ.

Circuit **200** comprises one or more IC interface, for example, IC interface U**11**. In some embodiments, IC interface U**11** is a 3.3V Analog Devices Interface IC, part number ADM3491EARZ.

Circuit **200** comprises one or more pulse transformers, for example, pulse transformer XFMR**1**. In some embodiments, pulse transformer XFMR**1** is an 18 uH Pulse Electronics pulse transformer, part number PA0367ANLT.

Circuit **200** comprises one or more crystals, for example, crystal Y**1**. In some embodiments, crystal Y**1** is a 32 MHz TXC Corporation crystal, part number 7M-32.000MEEQ-T.

Circuit **200** is operatively arranged to receive an input signal, convert it, and output a signal. In some embodiments, the output signal is in the form of a sine wave variable in amplitude and DC offset. In some embodiments, the output signal is in the form of an asymmetric sine wave variable in amplitude. In some embodiments, the output signal is in the form of a symmetric sine wave variable in amplitude. In some embodiments, circuit **200** receives a 12V DC input signal and converts it to a simulated alternating current (AC) signal. Circuit **200** amplifies the AC signal or simulated AC signal using a transformer. Circuit **200** then rectifies and multiplies the simulated AC signal to create a rectified DC output that alternates polarities at high voltages. This DC output that alternates polarities is applied to rail **100**. In some embodiments, circuit **200** receives an input signal of 24V and 60 Hz via connector it Circuit **200** then changes or converts the input signal and outputs an asymmetric or symmetric sine wave variable in amplitude (peak), (e.g., between 400V to 1,000V), and having a variable frequency range of 1-10 Hz, or 2-10 Hz. In some embodiments, circuit **200** converts the input signal and outputs an asymmetric or symmetric sine wave variable in amplitude (peak to peak) between 400V to 2,400V, and having a variable frequency range of 1-10 Hz, or 2-10 Hz. The output signal, now in the form of an asymmetric or symmetric sine wave, is applied to rail **100**. In some embodiments, the output signal is applied to housing **20**, bracket **80**, tray **90**, and/or rail **100**.

The ionization material (e.g., Polonium-210) arranged in rail **100** emits high energy alpha particles. The high energy alpha particles strip electrons off of air molecules to create both positive and negative ions. The electrified rail **100** (and/or housing **20**, bracket **80**, tray **90**), when in a positive cycle of the sine wave output signal, repels the positive ions. The electrified rail **100** (and/or housing **20**, bracket **80**, tray **90**), when in a negative cycle, repels the negative ions. The collaboration of repelling the ions from the electrified rail **100** and the air streams from fluid duct **60** in direction B causes the ions to travel further than any known device toward work surface **2** (see FIG. **5**).

The ion emitter apparatus of the present disclosure utilizes a principle that ion formation is a function of distance from the alpha ion emitter source. There is a distance from the alpha ion emitter source at which ion formation reaches a maximum (i.e., the optimized distance). Ion density in the vicinity of the optimized distance is at a maximum. Ions in the vicinity of the optimized distance comprise both positive and negative ions. If left alone, ions in the vicinity of the optimized distance will eventually and substantially recombine with each other and will, therefore, be unable to provide the desired benefit at the work surface. Thus, reducing the probability of local recombination of positive and negative ions is critical to an ion emitter system. Thus, alpha ion emitter apparatus **10** is specifically designed to place its various elements at the optimized distance to increase the probability to maximize ion deliver to the work surface, as discussed below.

First, alpha ion emitter apparatus **10** comprises an electric field concentration structure (i.e., housing **20**, fluid duct **60**, bracket **80**, and/or rail **100**) which sorts positive ions from negative ions, thereby reducing localized recombination. Ions of opposite polarity, with respect to the concentration structure, will be attracted to the concentration structure. Ions of like polarity, with respect to the concentration structure, will be repelled from the structure. Ideally, ions of like polarity will be directed toward the air (or gas) flow structure.

Second, alpha ion emitter apparatus **10** comprises a structure that directs air or gas from the local vicinity of sorting toward the work surface (i.e., gas flow structure). This gas flow will assist in the directing of ions of like polarity toward the work surface, so that they can provide the desired benefit at the work surface.

The electric field concentration structure and the gas flow structure may be combined into a single structure that performs both functions (i.e., air duct **60** and ionization material **120**A-B). Air duct **60** is operatively arranged at the optimized distance from ionization material **120**A-B to optimize delivery of ions to work surface **2**.

FIG. **10** depicts flow chart **300** showing a method of producing alpha ions using an alpha ion emitter, for example, alpha ion emitter apparatus **10**.

In step **302**, alpha ion emitter apparatus **10** emits alpha particles, for example, via ionization material **120**A-B.

In step **304**, the alpha particles remove ions from air molecules to create alpha ions. Ionization material **120**A-B creates high intensity alpha particles that interact with air molecules to create both positive and negative ions.

In step **306**, circuit **200** receives an input signal. As previously discussed, in some embodiments the input signal may be a 12V DC input signal or a 24V DC input signal. It should be appreciated that an input signal with any suitable voltage may be used.

In step **308**, circuit **200** converts the input signal to a sinusoidal output signal. As previously described, the output signal may be symmetric or asymmetric. In some embodiments, circuit **200** converts the DC input signal to a simulated AC signal, amplifies the simulated AC signal using a transformer, and rectifies and multiplies the simulated AC signal to create a rectified DC output that alternates polarities at high voltages. This DC output that alternates polarities is applied to bracket **80**.

In step **310**, circuit **200** applies the sinusoidal output signal to rail **100**. In some embodiments, circuit **200** applies the sinusoidal output signal to rail **100** using any suitable means, such as a wire, cable, etc.

In step **312**, alpha ion emitter apparatus **10** repels the alpha ions from rail **100** using the sinusoidal output signal, for example, in direction A. For example, during the positive cycle of the sinusoidal output signal, the positive ions are repelled from rail **100**. In the negative cycle of the sinusoidal output signal, the negative ions are repelled from rail **100**.

In step **314**, gas is expelled from fluid duct **60**. Specifically, gas enters fluid duct **60** via connector **68** and is forced out of one or more apertures **66** therein.

In step **316**, the gas being expelled from the one or more apertures **66** repels the alpha ions from fluid duct **60**, for example, in direction B.

It will be appreciated that various aspects of the disclosure above and other features and functions, or alternatives thereof, may be desirably combined into many other different systems or applications. Various presently unforeseen or unanticipated alternatives, modifications, variations, or improvements therein may be subsequently made by those skilled in the art which are also intended to be encompassed by the following claims.

REFERENCE NUMERALS

2 Work surface
10 Alpha ion emitter apparatus

20 Housing
22 Surface
24 Groove
26 Groove
28 End
30 End
32 Window
34 Hole
36 Hole
38 Channel
40 End plate
42 Channel
50 Guard
52 End
54 End
56 Channel
58 Channel
60 Fluid duct
62 End
64 End
66 Apertures
68 Connector
70 Plug
72A Bracket
72B Bracket
80 Bracket
82 Edge
84 Edge
86 Surface
88 Surface
90 Tray
92 Channel
94 Channel
100 Rail
102A End cap
102B End cap
104A Section
104B Section
104C Section
104D Section
104E Section
104F Section
110 Tray
112 Cavity
114 Channel
116 Channel
120A Foil or ionization material
120B Foil or ionization material
122 Label
130 Grid
200 Circuit
202 Section
204 Section
300 Flow chart
302 Step
304 Step
306 Step
308 Step
310 Step
314 Step
316 Step
A Arrow
B Arrow
C Arrow
C**1** Capacitor
C**2** Capacitor
C**3** Capacitor
C**4** Capacitor
C**5** Capacitor
C**6** Capacitor
C**7** Capacitor
C**8** Capacitor
C**9** Capacitor
C**10** Capacitor
C**11** Capacitor
C**12** Capacitor
C**13** Capacitor
C**14** Capacitor
C**15** Capacitor
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C**31** Capacitor
C**32** Capacitor
C**33** Capacitor
C**34** Capacitor
C**38** Capacitor
C**39** Capacitor
C**40** Capacitor
C**41** Capacitor
C**42** Capacitor
C**43** Capacitor
C**44** Capacitor
D**1** Diode
D**2** Diode
D**3** Diode
D**4** Diode
D**5** Diode
D**6** Diode
D**7** Diode
D**8** Diode
D**9** Diode
D**10** Diode
D**1**_l_ Diode
D**12** Diode
D**13** Diode
FL**1** Ferrite bead
FL**2** Ferrite bead
J**1** Connector
J**2** Deployment/debug header
J**3** Connector
L**4** Inductor
MT**1** Mounting hole
MT**2** Mounting hole
MT**3** Mounting hole
MT**4** Mounting hole
OPT**1** Photodiode output optocoupler
Q**2** Metal oxide semiconductor field effect transistor (MOSFET)
Q**3** Metal oxide semiconductor field effect transistor (MOSFET)

Q4 Metal oxide semiconductor field effect transistor (MOSFET)
R1 Resistor
R2 Resistor
R3 Resistor
R4 Resistor
R5 Resistor
R6 Resistor
R7 Resistor
R8 Resistor
R9 Resistor
R10 Resistor
R11 Resistor
R12 Resistor
R13 Resistor
R14 Resistor
R15 Resistor
R16 Resistor
R17 Resistor
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R37 Resistor
R38 Resistor
R39 Resistor
R40 Resistor
R41 Resistor
R42 Resistor
R47 Resistor
R49 Resistor
R53 Resistor
R54 Resistor
R55 Resistor
R59 Resistor
R60 Resistor
R61 Resistor
R62 Resistor
R63 Resistor
R65 Resistor
SW1 Tactile switch
TC1 Adapter cable/programming pad
U1 Microcontroller
U2 Switching controller
U3 Operational amplifier
U4 Integrated circuit (IC) accelerator
U5 Humidity/temperature sensor
U6 Switching voltage regulator
U11 Integrated circuit (IC) interface
XFMR1 Pulse transformer
Y1 Crystal

What is claimed is:

1. An alpha ion emitter apparatus, comprising:
a circuit;
a fluid duct including one or more apertures; and,
a rail electrically connected to the circuit and operatively arranged to hold an alpha ionization material that emits alpha particles, the alpha particles creating alpha ions;
wherein the circuit is operatively arranged to apply a sinusoidal output signal to at least one of the fluid duct and the rail.

2. The alpha ion emitter apparatus as recited in claim **1**, wherein the fluid duct is operatively arranged to expel gas through the one or more apertures to repel the alpha ions in a first direction.

3. The alpha ion emitter apparatus as recited in claim **1**, wherein the sinusoidal output signal is asymmetric.

4. The alpha ion emitter apparatus as recited in claim **1**, wherein the sinusoidal output signal is symmetric.

5. The alpha ion emitter apparatus as recited in claim **1**, wherein the output signal applied to the at least one of the fluid duct and the rail is operatively arranged to repel the alpha ions in a second direction.

6. The alpha ion emitter apparatus as recited in claim **1**, further comprising a bracket, wherein the circuit, the fluid duct, and the rail are connected to the bracket.

7. The alpha ion emitter apparatus as recited in claim **6**, wherein the bracket comprises:
a first surface, the fluid duct being connected to the first surface; and,
a second surface arranged substantially perpendicular to the first surface, the rail being connected to the second surface.

8. The alpha ion emitter apparatus as recited in claim **6**, wherein the bracket and the rail comprise an electrically conductive metal.

9. The alpha ion emitter apparatus as recited in claim **1**, wherein the circuit is operatively arranged to:
receive an input signal; and,
convert the input signal to the sinusoidal output signal.

10. The alpha ion emitter apparatus as recited in claim **1**, wherein the alpha ionization material comprises Polonium-210.

11. The alpha ion emitter apparatus as recited in claim **1**, wherein:
the charged fluid duct and/or rail is operatively arranged to repel the alpha ions;
the fluid duct expels gas to repel the alpha ions; and,
the alpha ions are directed toward a work surface.

12. A method of producing alpha particles using an alpha ion emitter apparatus, the alpha ion emitter apparatus comprising a circuit, a fluid duct including one or more apertures, and a rail including an alpha ionization material, the method comprising:
emitting, using the alpha ionization material, a plurality of alpha particles;
producing, using the alpha particles, a plurality of alpha ions;
applying, using the circuit, a sinusoidal output signal to at least one of the fluid duct and the rail; and,
repelling, using the at least one of the fluid duct and the rail, the plurality of alpha ions in a first direction.

13. The method as recited in claim **12**, wherein applying the sinusoidal output signal to the rail comprises:
receiving, using the circuit, an input signal;
converting, using the circuit, the input signal to the sinusoidal output signal; and,

applying, using the circuit, the sinusoidal output signal to the at least one of the fluid duct and the rail.

14. The method as recited in claim **12**, further comprising:

expelling, using the fluid duct, gas through the one or more apertures; and,

repelling, using the gas, the alpha ions in a second direction.

15. An ion emitter apparatus, comprising:

an X-ray ion generator operatively arranged to emit ions;

at least one conductor; and,

a circuit operatively arranged to apply an output signal to the at least one conductor and repel the ions.

16. The ion emitter apparatus as recited in claim **15**, further comprising a fluid duct operatively arranged to expel gas and repel the ions.

17. The ion emitter apparatus as recited in claim **15**, wherein the ion generator comprises a rail including an alpha ionization material.

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